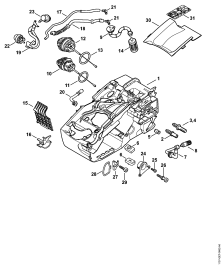
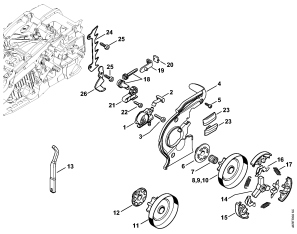


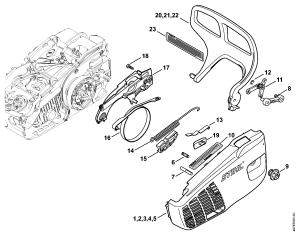
Cylinder with piston, Ignition system



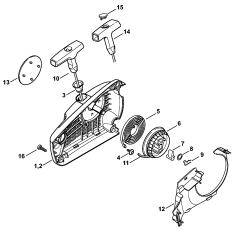
Motor housing



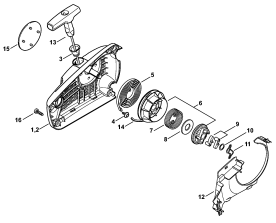
Oil pump, Clutch



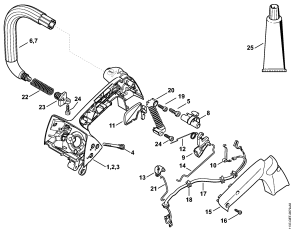
Chain sprocket cover



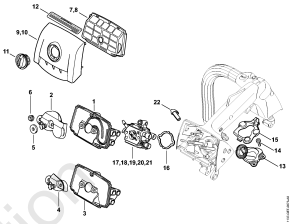
Rewind starter



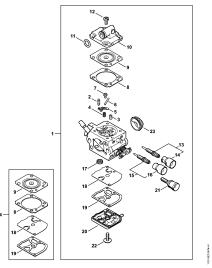
Rewind starter ErgoStart/Easy2Start



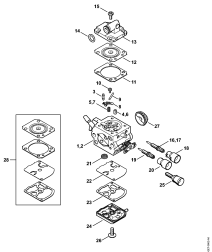
Handle housing



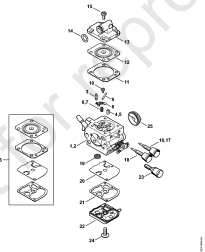
Air filter, Manifold



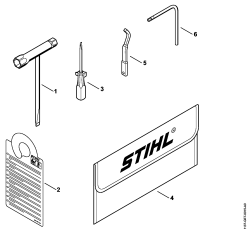
Carburetor 1137/20



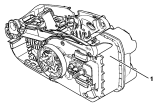
Carburetor 1137/17, 1137/06



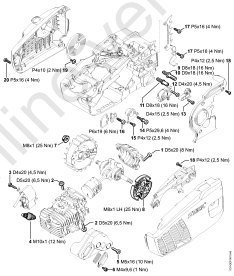
Carburetor 1137/19, 1137/14 BR



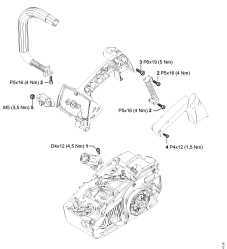
Tools, Extras



Serial number



Tightening torques



Tightening torques

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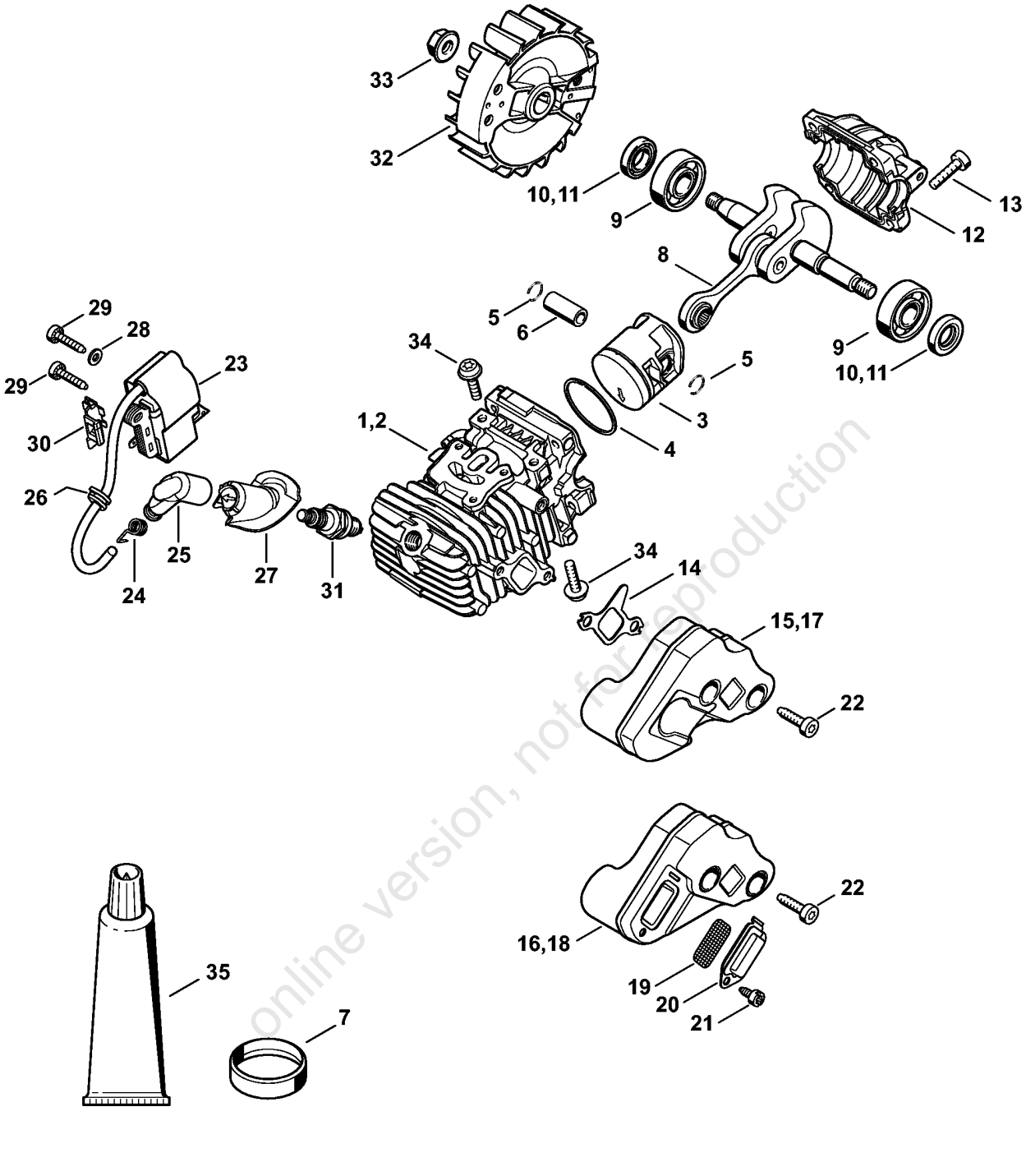
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Description	Technical Information
Cylinder with piston, Ignition system	
Motor housing	
Oil pump, Clutch	
Chain sprocket cover	
Rewind starter	
Rewind starter ErgoStart/Easy2Start	
Handle housing	
Air filter, Manifold	
Carburetor 1137/20	
Carburetor 1137/17, 1137/06	
Carburetor 1137/19, 1137/14 BR	
Tools, Extras	
Serial number	
Tightening torques	
Tightening torques	

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Cylinder with piston, Ignition system

Reference		Item number	Qty	Description	Contains	From Machine	Technical Information
1		1137 020 1207	1	Cylinder with piston Ø 37 mm	3 - 7	506550976	
2	*	1137 020 1205	1	Cylinder with piston Ø 37 mm	3 - 7		29.2015
3		1137 030 2007	1	Piston Ø 37 mm	4 - 7		
4		1130 034 3007	1	Piston ring Ø 37x1.2 mm	7		
5		9463 650 1000	2	Snap ring 10			
6		1139 034 1500	1	Piston pin 10x6.5x23			
7		1130 893 2601	1	Clamping strap (B)			11.2014
8		1137 030 0402	1	Crankshaft			25.2005
9		9503 003 0239	2	Grooved ball bearing 6201			
10		9639 003 1205	2	Oil seal 12x22x4.5			11.2014
11		9639 003 1206	2	Oil seal 12x22x4.5			11.2014
12		1137 021 2503	1	Engine pan			
13		9075 478 4136	4	Pan head self-tapping screw IS-D5x20			
14		1137 149 0601	1	Muffler gasket			
15		1137 140 0608	1	Muffler (1,3)		506550976	
16		1137 140 0609	1	Muffler USA, AUS, CDN (2)	19 - 21	506550976	
17	*	1137 140 0606	1	Muffler (1,3)			29.2015
18	*	1137 140 0607	1	Muffler USA, AUS, CDN (2)	19 - 21		29.2015
19		1137 141 9001	1	Screen USA, AUS, CDN (2)			
20		1137 140 7401	1	Deflecting plate USA, AUS, CDN (2)			
21		9039 475 0656	1	Self-tapping screw M4x9.6 USA, AUS, CDN (2)			
22		9022 341 0983	2	Spline screw IS-M5x16			
23		1137 400 1306	1	Ignition module	24 - 26		
24		0000 998 0623	1	Spark plug contact spring			
25		0000 405 1007	1	Spark plug boot			
26		0000 989 0507	1	Grommet			
27		1137 084 1603	1	Cover			

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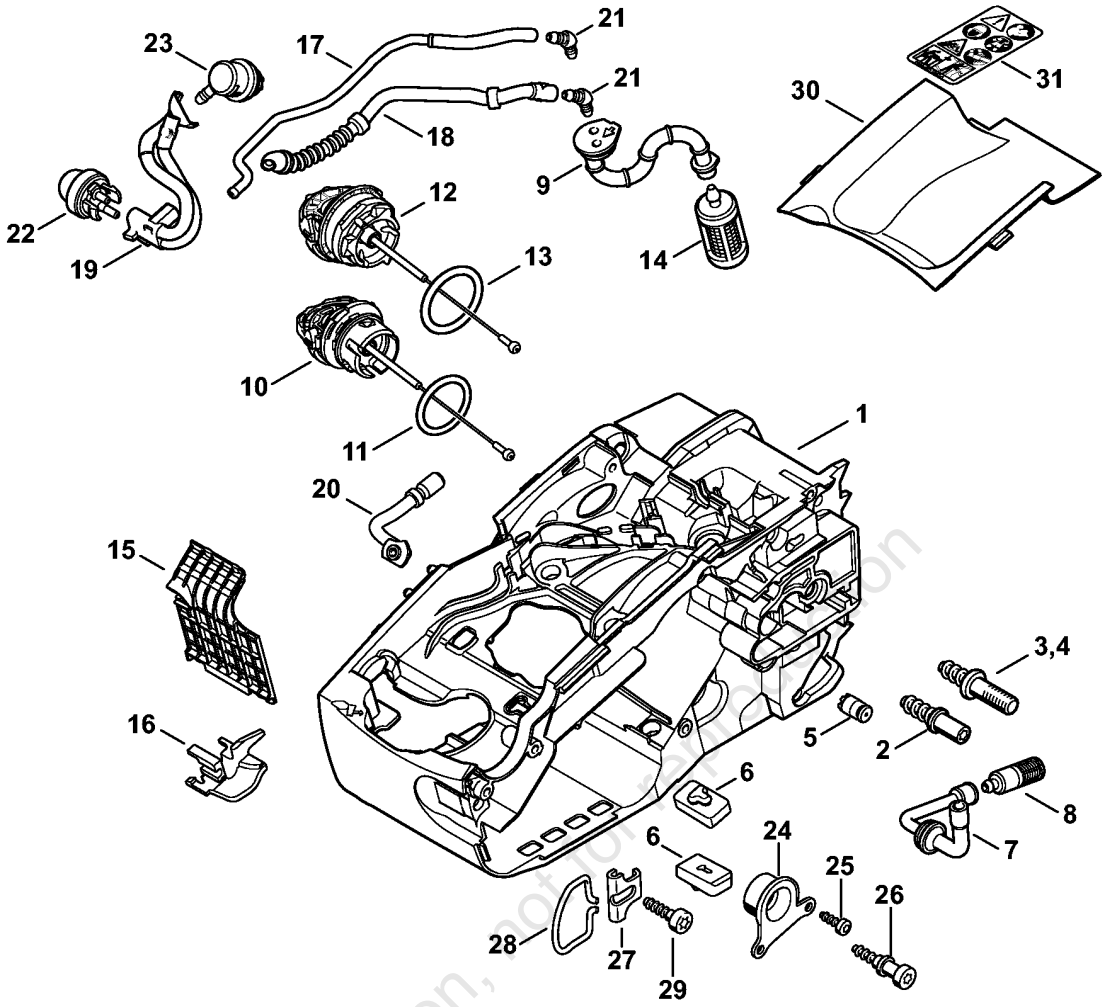
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Cylinder with piston, Ignition system

Reference	Item number	Qty	Description	Contains	From Machine	Technical Information
28	9291 021 0100	1	Washer 4.3			
29	9075 478 3022	2	Pan head self-tapping screw IS-D4x20			
30	1137 448 1205	1	Lead retainer			
31	0000 400 7011	1	Spark plug NGK CMR6H			
32	1137 400 1200	1	Flywheel			25.2005
33	0000 955 0802	1	Collar nut M8x1			
34	0000 951 1100	4	Screw IS-D5x20			
35	0783 830 2000	1	Tube of sealant HT red			

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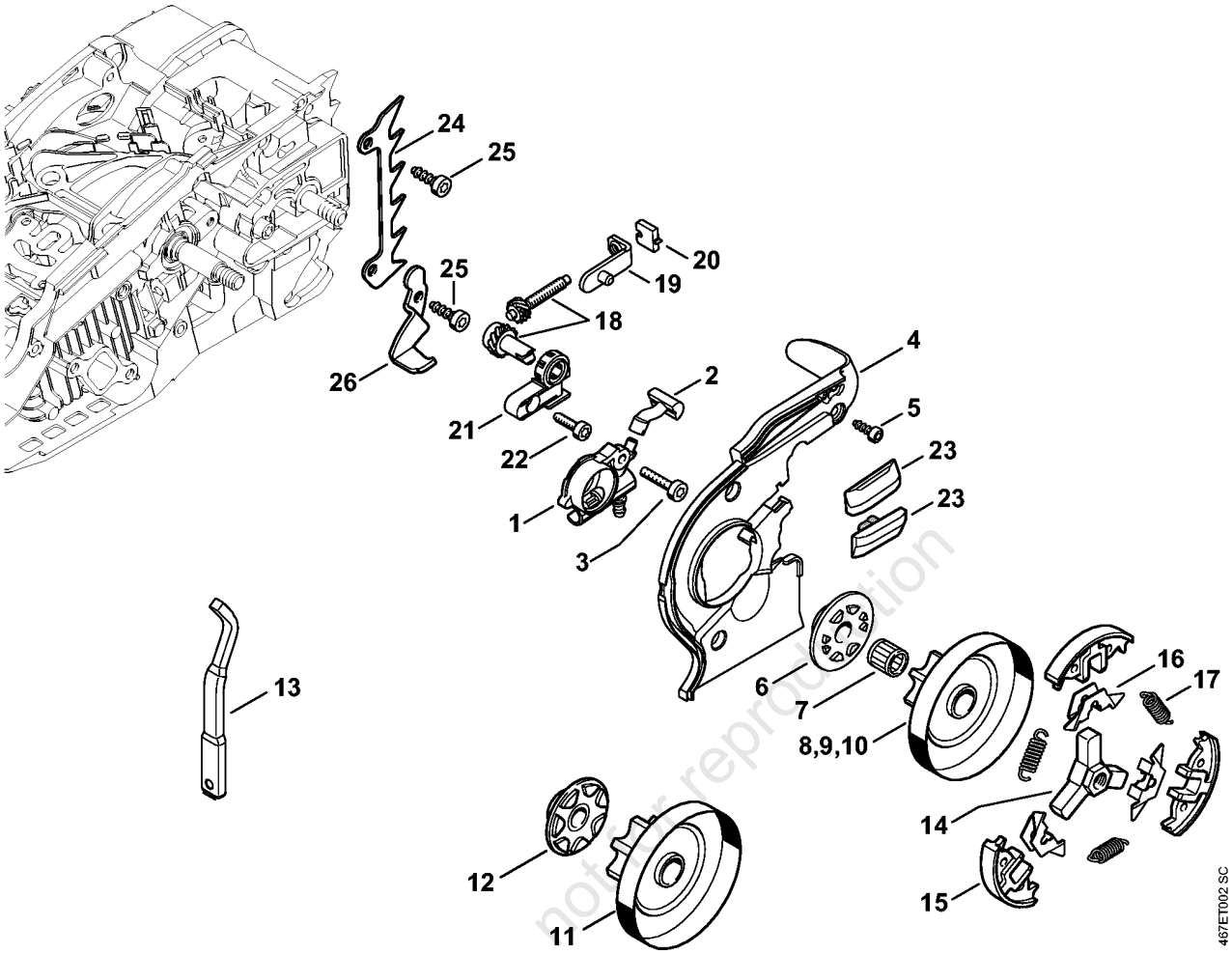
Motor housing

Reference	Item number	Qty	Description	Contains
1	1137 020 3004	1	Engine housing (1,2,3)	2, 3, 5 - 13
2	0000 664 2402	1	Collar screw D8 (1,2,3)	
3	0000 664 2412	1	Collar screw D8 (1,2,3)	
4	0000 664 2415	1	Collar screw D9/M8 (B) (1,2,3)	
5	1128 640 9100	1	Valve (1,2,3)	
6	1137 352 5500	2	Clamp (1,2,3)	
7	1129 647 9400	1	Hose (1,2,3)	
8	1123 640 3800	1	Pickup body (1,2,3)	
9	1137 358 7700	1	Hose (1,2,3)	
10	0000 350 0537	1	Filler cap (1,2,3)	11
11	9645 948 2470	1	O-ring 23x3 (1,2,3)	
12	0000 350 0533	1	Filler cap (1,2,3)	13
13	9645 948 7734	1	O-ring 25x3.5 (1,2,3)	
14	0000 350 3502	1	Pickup body (1,2,3)	
15	1137 351 4002	1	Insulating plate (1,2,3)	
16	1137 028 1501	1	Support (1,2,3)	
17	1137 350 5002	1	Tube (1,2,3)	
18	1137 358 7703	1	Hose (1,2,3)	
19	1137 358 7702	1	Hose (1,2,3)	
20	1137 141 8600	1	Impulse hose (1,2,3)	
21	1137 353 2600	2	Elbow connector (1,2,3)	
22	4130 350 6200	1	Fuel pump (1,2,3)	
23	0000 350 5802	1	Tank vent (1,2,3)	
24	1137 790 9900	1	Annular buffer (1,2,3)	
25	9074 477 2995	2	Pan head self-tapping screw IS-P4x12 (1,2,3)	
26	1129 791 6100	1	Screw (1,2,3)	
27	1129 352 7700	1	Bracket (1,2,3)	
28	1129 352 5000	1	Loop (1,2,3)	
29	9074 478 4435	1	Pan head self-tapping screw IS-P6x19 (1,2,3)	
30	1137 020 1100	1	Cover (1,2,3)	31
31	0000 967 7257	1	Instruction label (1,2,3)	

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Oil pump, Clutch

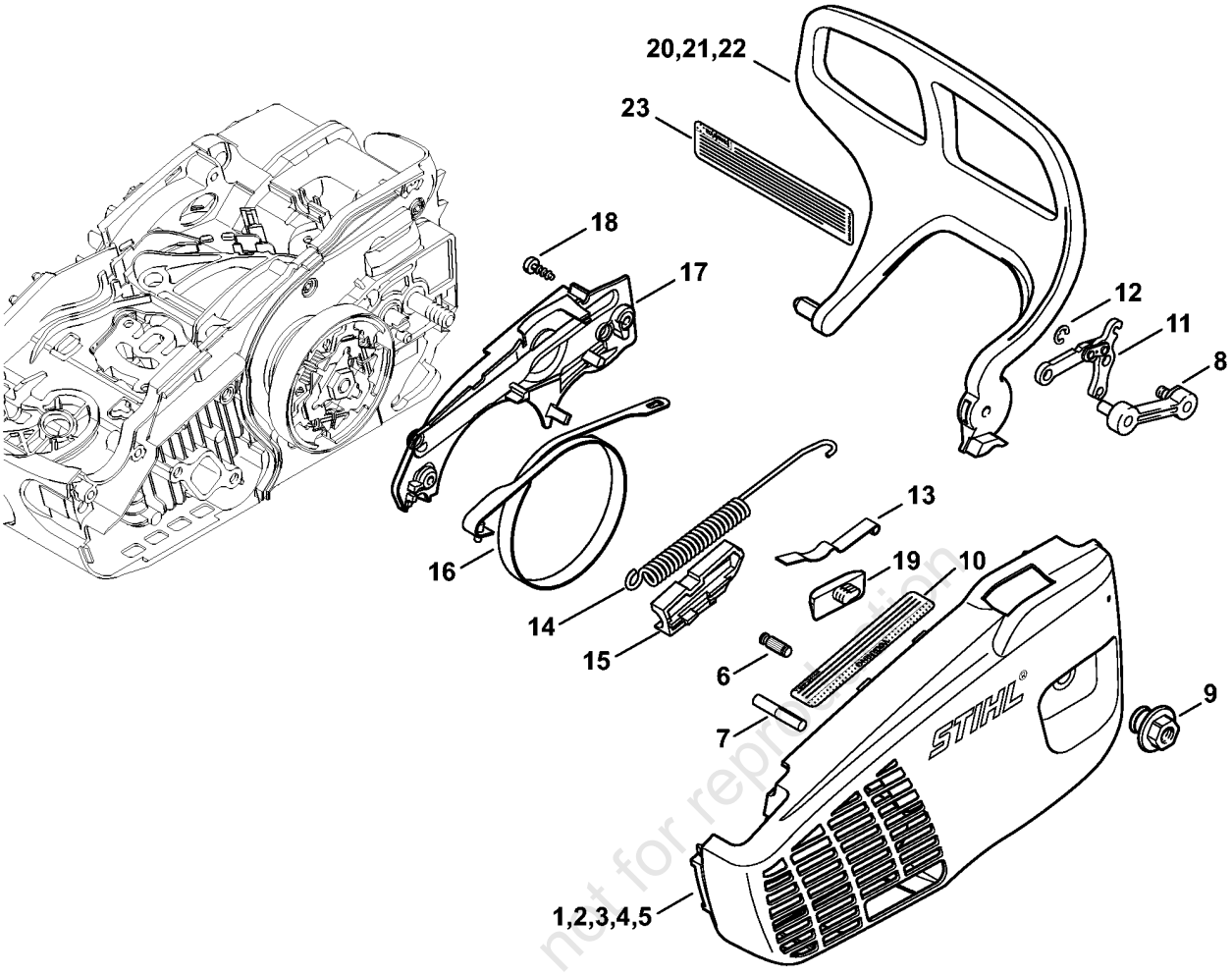
Reference	Item number	Qty	Description	Contains
1	1137 640 3203	1	Oil pump	
2	1137 647 5701	1	Connector	
3	9075 478 3022	1	Pan head self-tapping screw IS-D4x20	
4	1137 021 1100	1	Cover	
5	9074 477 2995	3	Pan head self-tapping screw IS-P4x12	
6	1146 640 7102	1	Worm gear 1/4"Picco / 3/8"Picco	
7	9512 933 2270	1	Needle cage 10x13x13	
8	1137 640 2005	1	Chain sprocket 3/8" Picco 6T	13
9	1137 640 2006	1	Chain sprocket 1/4" 8T	13
10	1137 640 2008	1	Chain sprocket 1/4" Picco 8T	13
11	1137 640 2007	1	Chain sprocket 3/8" Picco 7T (B)	12, 13
12	1129 640 7101	1	Worm gear 3/8" Picco 7T (B)	
13	0000 893 5905	1	Locking strip (B)	
14	1137 160 2001	1	Clutch	15 - 17
15	1137 162 0800	3	Clutch shoe	
16	1121 162 3000	3	Retainer	
17	0000 997 5605	3	Tension spring	
18	1129 007 1000	1	Spur gear / chain adjusting screw kit	
19	1129 640 1900	1	Tensioner slide	
20	1123 664 1400	1	Thrust pad	
21	1123 664 2200	1	Cover	
22	9075 478 3015	1	Pan head self-tapping screw IS-D4x15	
23	1123 648 6600	2	Bumper strip	
24	1129 664 0500	1	Bumper spike (B)	
25	9074 477 4130	2	Pan head self-tapping screw IS-P5x16 (B)	
26	1129 656 7701	1	Chain catcher (B)	

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Chain sprocket cover



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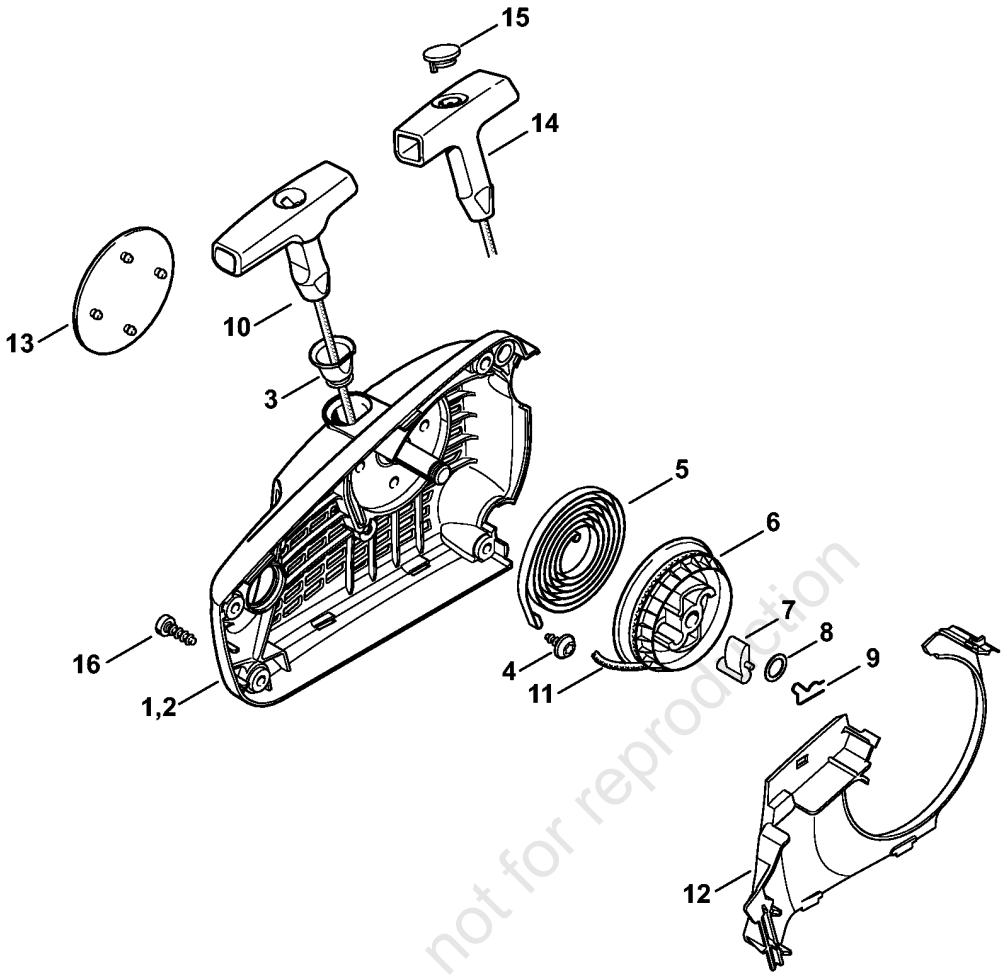
Chain sprocket cover

Reference	Item number	Qty	Description	Contains
1	1137 640 1709	1	Chain sprocket cover (1,2,3)	4, 6 - 9, 11 - 20
2	1137 640 1714	1	Chain sprocket cover USA (2)	5 - 19, 21, 23
3	1137 640 1715	1	Chain sprocket cover CDN (2)	4, 6 - 9, 11 - 19, 22
4	1137 640 1708	1	Chain sprocket cover (1,2,3)	6 - 9
5	1137 640 1711	1	Chain sprocket cover USA (2)	6 - 10
6	1120 162 5200	1	Pin	
7	9378 543 2700	1	Notched pin 5x30	
8	1129 640 5000	1	Insert	
9	0000 995 0800	1	Collar nut M8	
10	0000 967 4068	1	Warning Spark arresting screen USA (2)	
11	1128 160 5000	1	Lever	
12	9460 624 0400	1	E-clip 4	
13	1129 162 7800	1	Flat spring	
14	1137 160 5502	1	Tension spring	15
15	1137 162 6600	1	Limit stop	
16	1123 160 5400	1	Brake band	
17	1137 648 7700	1	Cover	
18	9074 477 2995	2	Pan head self-tapping screw IS-P4x12	
19	1123 648 6600	1	Bumper strip	
20	1137 792 9100	1	Hand guard (1,2,3)	
21	1137 790 9100	1	Hand guard USA (2)	23
22	1137 790 9101	1	Hand guard CDN (2)	
23	0000 967 3919	1	Instruction label USA (2)	

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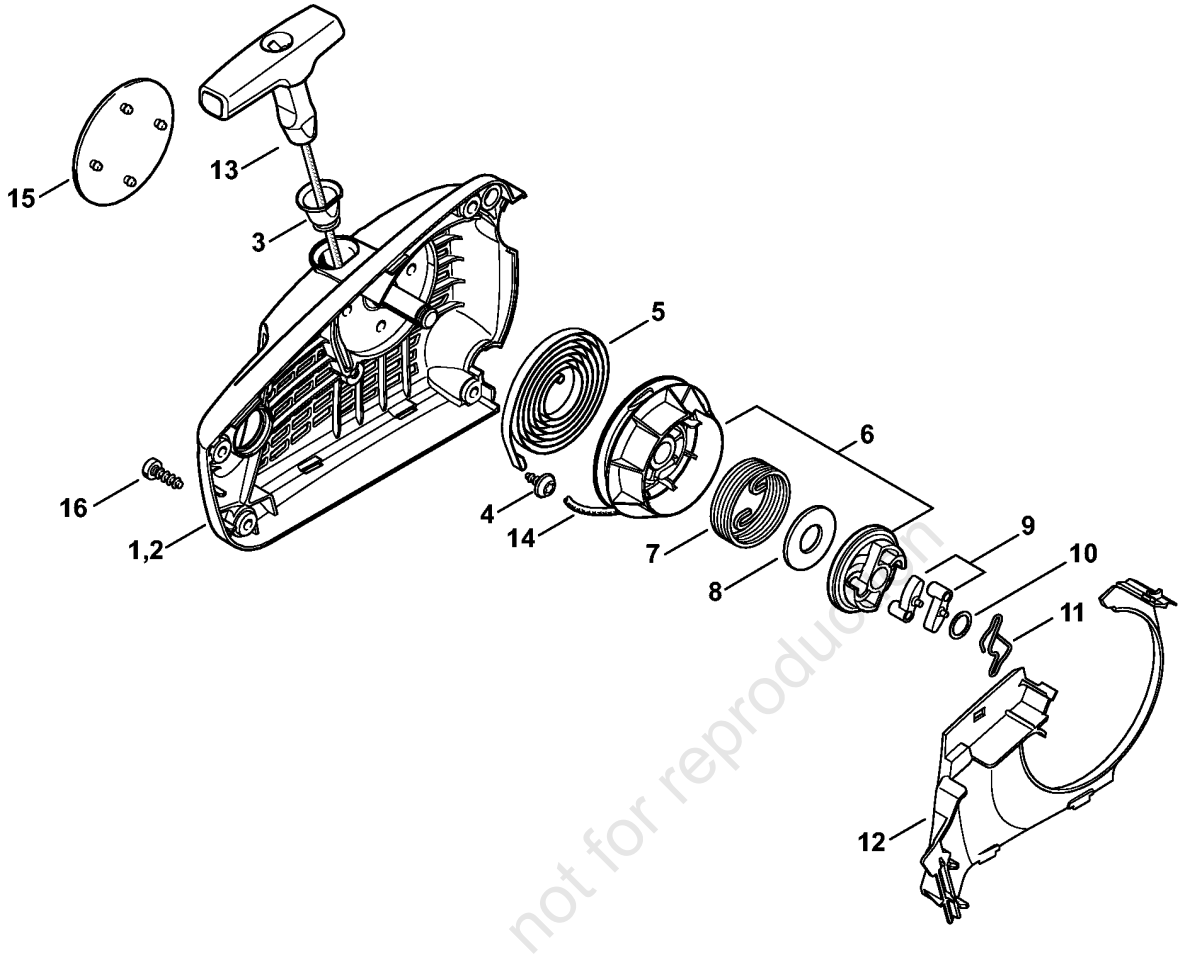
Rewind starter

Reference	Item number	Qty	Description	Contains
1	1137 080 2110	1	Fan housing with rewind starter (1,2)	2 - 13
2	1137 080 1808	1	Fan housing (1,2)	3, 4
3	1110 084 9102	1	Bushing (1,2)	
4	9104 003 2960	1	Self-tapping screw P4x10 (1,2)	
5	1123 190 0600	1	Rewind spring (1,2)	
6	1123 195 0400	1	Rope rotor (1,2)	
7	1125 195 7200	1	Pawl (1,2)	
8	0000 958 0923	1	Washer (1,2)	
9	1118 195 3500	1	Spring (1,2)	
10	1121 195 3400	1	Starter grip (1,2)	
11	0000 195 8203	1	Starter rope Ø 3x850 mm (1,2)	
12	1137 084 7802	1	Segment (1,2)	
13	1137 967 1504	1	Model plate MS 193 T (1,2)	
14	0000 190 3402	1	Starter grip ElastoStart Ø 3 mm (B) (1,2)	11, 15
15	0000 195 7001	1	Cap (B) (1,2)	
16	9074 477 4130	4	Pan head self-tapping screw IS-P5x16 (1,2)	

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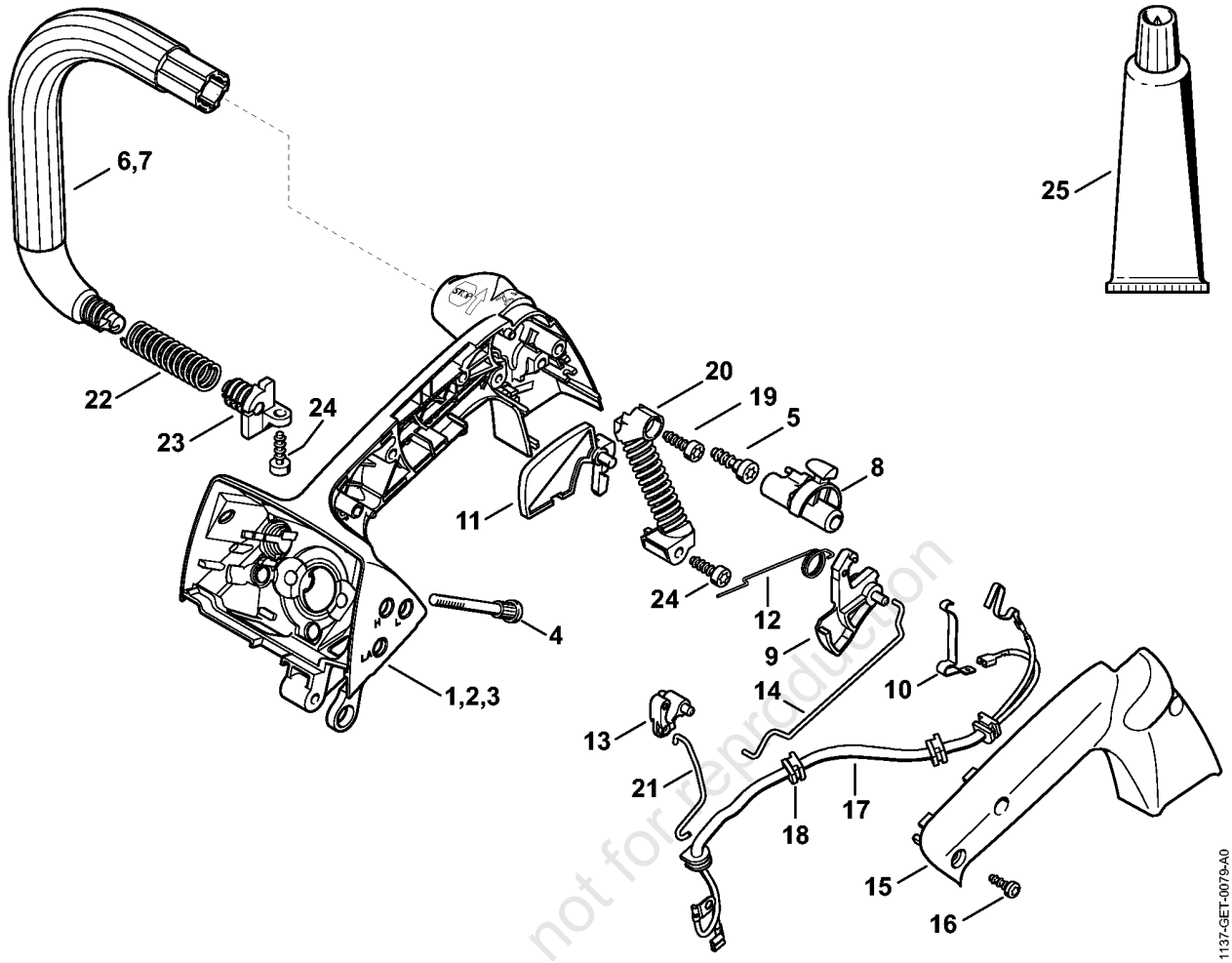
Rewind starter ErgoStart/Easy2Start

Reference	Item number	Qty	Description	Contains
1	1137 080 2111	1	Fan housing with rewind starter (3)	2 - 15
2	1137 080 1809	1	Fan housing (3)	3, 4
3	1110 084 9102	1	Bushing (3)	
4	9104 003 2960	1	Self-tapping screw P4x10 (3)	
5	1123 190 0600	1	Rewind spring (3)	
6	1137 190 1000	1	Rope rotor (3)	7, 8
7	1137 195 3501	1	Spring (3)	
8	0000 958 1020	1	Washer (3)	
9	1123 195 7200	2	Pawl (3)	
10	0000 958 0923	1	Washer (3)	
11	1128 195 3500	1	Spring (3)	
12	1137 084 7802	1	Segment (3)	
13	1121 195 3400	1	Starter grip (3)	
14	0000 195 8204	1	Starter rope Ø 2.7x800 mm (3)	
15	1137 967 1506	1	Model plate MS 193 TC (3)	
16	9074 477 4130	4	Pan head self-tapping screw IS-P5x16 (3)	

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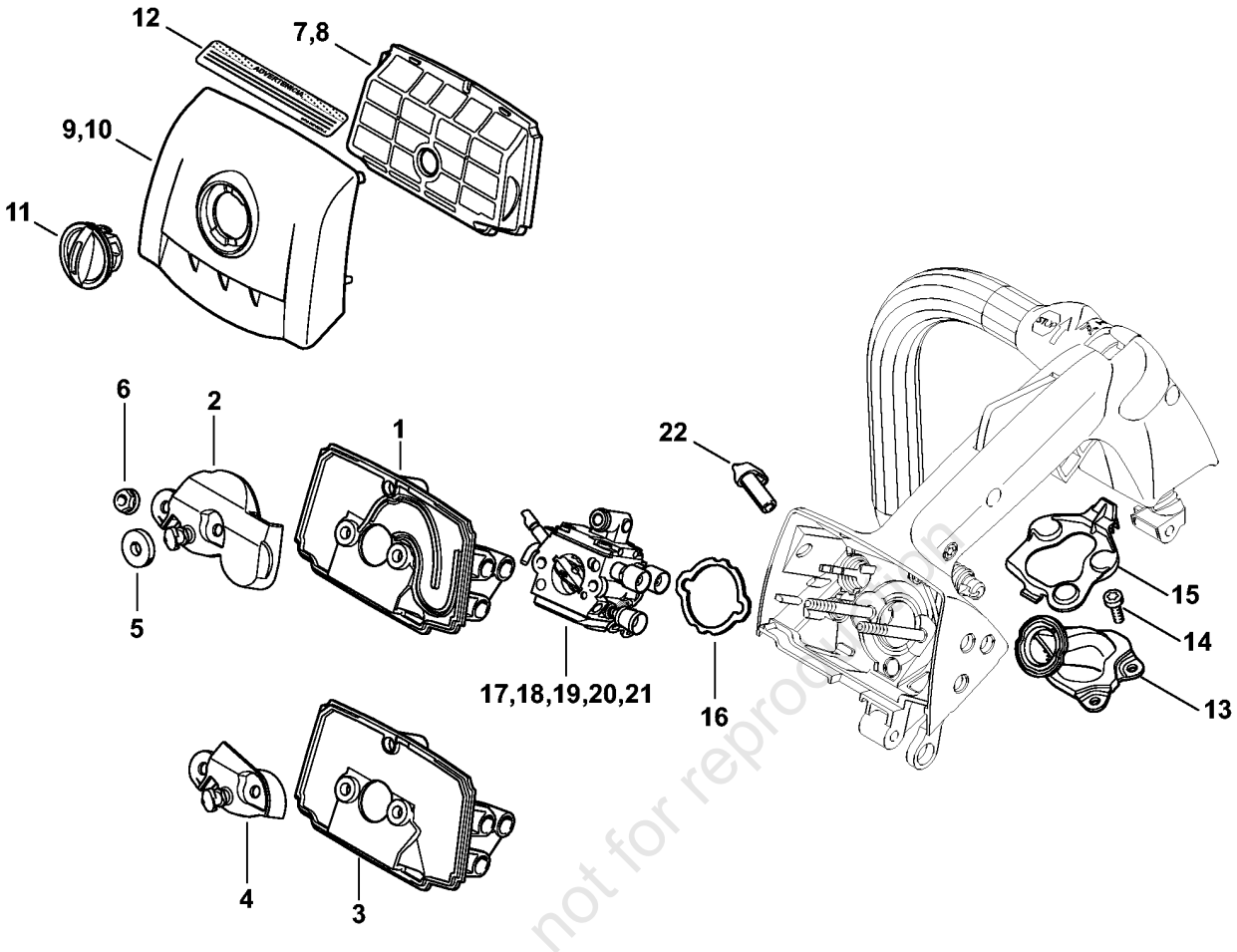
Handle housing

Reference	Item number	Qty	Description	Contains
1	1137 790 1007	1	Handle housing (1,2)	3 - 6, 8 - 20
2	1137 790 1008	1	Handle housing (3)	3 - 5, 7 - 20
3	1137 790 1005	1	Handle housing	4
4	1121 122 6600	2	Collar screw	
5	9074 478 4435	1	Pan head self-tapping screw IS-P6x19	
6	1137 791 1700	1	Handlebar (1,2)	
7	1137 791 1702	1	Handlebar (3)	
8	1146 180 0900	1	Switch shaft	
9	1137 180 1500	1	Throttle trigger	
10	1137 442 1600	1	Contact spring	
11	1137 182 0800	1	Lockout lever	
12	1129 182 4500	1	Torsion spring	
13	1129 180 4000	1	Double lever	
14	1129 182 1501	1	Throttle rod	
15	1137 791 0600	1	Handle molding	
16	9074 477 2995	3	Pan head self-tapping screw IS-P4x12	
17	1137 440 3004	1	Wiring harness	18
18	0000 989 0507	4	Grommet	
19	9074 477 4130	1	Pan head self-tapping screw IS-P5x16	
20	1137 790 8300	1	AV-Spring	
21	1137 182 1503	1	Throttle rod	
22	1137 791 3101	1	Spring	
23	1137 792 2902	1	AV mount	
24	9074 477 4130	2	Pan head self-tapping screw IS-P5x16	
25	0781 120 1109	1	Multipurpose grease 80 g (B)	

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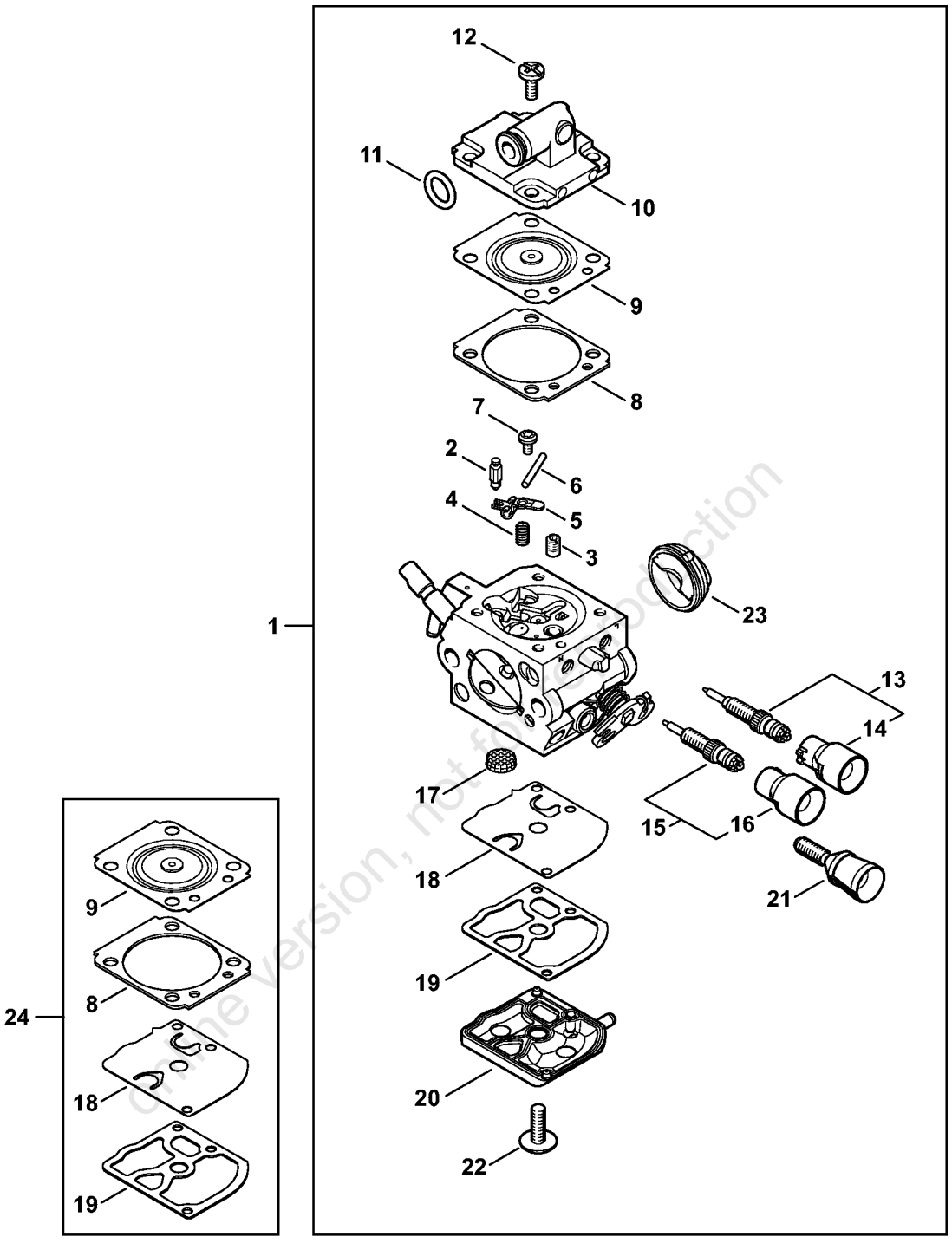
Air filter, Manifold

Reference		Item number	Qty	Description	Contains	From Machine	Technical Information
1		1137 141 0904	1	Air filter base		506550976	
2		1137 121 6902	1	Intake baffle		506550976	
3	*	1137 141 0902	1	Filter base			29.2015
4	*	1137 121 6900	1	Baffle			29.2015
5		1144 129 0900	1	Gasket			
6		9216 261 0700	2	Hexagon nut M5			
7		1137 120 1604	1	Air filter, fleece			
8		1137 120 1605	1	Air filter (B)			
9		1137 140 1902	1	Carburetor box cover	11		
10		1137 140 1903	1	Carburetor box cover USA	11, 12		
11		1137 141 2301	1	Twist lock			
12		0000 967 3579	1	Instruction label USA			
13		1137 140 2501	1	Manifold			
14		9075 478 3012	3	Pan head self-tapping screw IS-D4x12			
15		1137 141 3301	1	Supporting plate			
16		1137 121 8601	1	Washer			
17		1137 120 0620	1	Carburetor 1137/20 (1,3)			
18		1137 120 0617	1	Carburetor 1137/17 (1,2,3)		506550976	
19		1137 120 0619	1	Carburetor 1137/19 BR (1)		506550976	
20	*	1137 120 0606	1	Carburetor 1137/06 (1,2,3)			29.2015
21	*	1137 120 0614	1	Carburetor BR (1)			29.2015
22		1137 121 6101	1	Choke lever			

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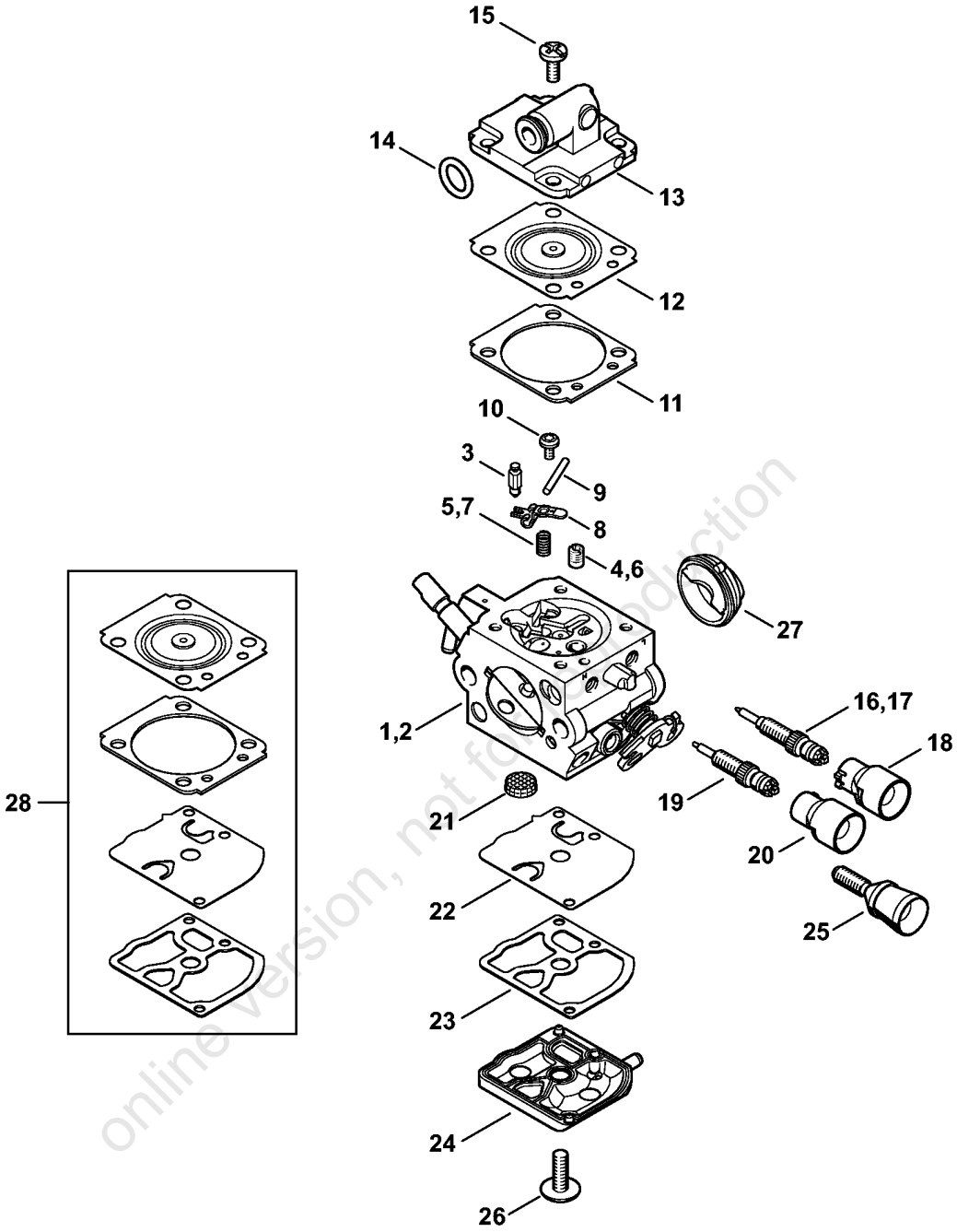
Carburetor 1137/20

Reference	Item number	Qty	Description	Contains
1	1137 120 0620	1	Carburetor 1137/20 (1,3)	2 - 23
2	Z000 018 Z000	1	Inlet needle (1,3)	
3	4228 121 5602	1	Fixed jet 0.39 (1,3)	
4	1120 122 3004	1	Spring (1,3)	
5	1125 121 5000	1	Inlet control lever (1,3)	
6	1120 121 9200	1	Spindle (1,3)	
7	0000 122 7101	1	Screw (1,3)	
8	1145 129 0900	1	Gasket (1,3)	
9	1137 121 4701	1	Metering diaphragm (1,3)	
10	1130 121 0802	1	End cover (1,3)	
11	9646 945 0490	1	O-ring 7x1.5 (1,3)	
12	1120 122 6601	4	Collar screw (1,3)	
13	1137 120 6806	1	Low speed screw (1,3)	14
14	0000 121 2708	1	Cap (1,3)	
15	1137 120 6701	1	High speed screw (1,3)	16
16	4229 121 2701	1	Cap (1,3)	
17	1123 121 7800	1	Strainer (1,3)	
18	1129 121 4800	1	Pump diaphragm (1,3)	
19	1123 129 0905	1	Gasket (1,3)	
20	1137 125 0200	1	Pump cover (1,3)	
21	1137 122 6200	1	Idle speed screw (1,3)	
22	1120 122 7800	1	Oval head screw (1,3)	
23	1137 141 1801	1	Sleeve (1,3)	
24	1137 007 1701	1	Set of carburetor parts (B) (1,3)	8, 9, 18, 19

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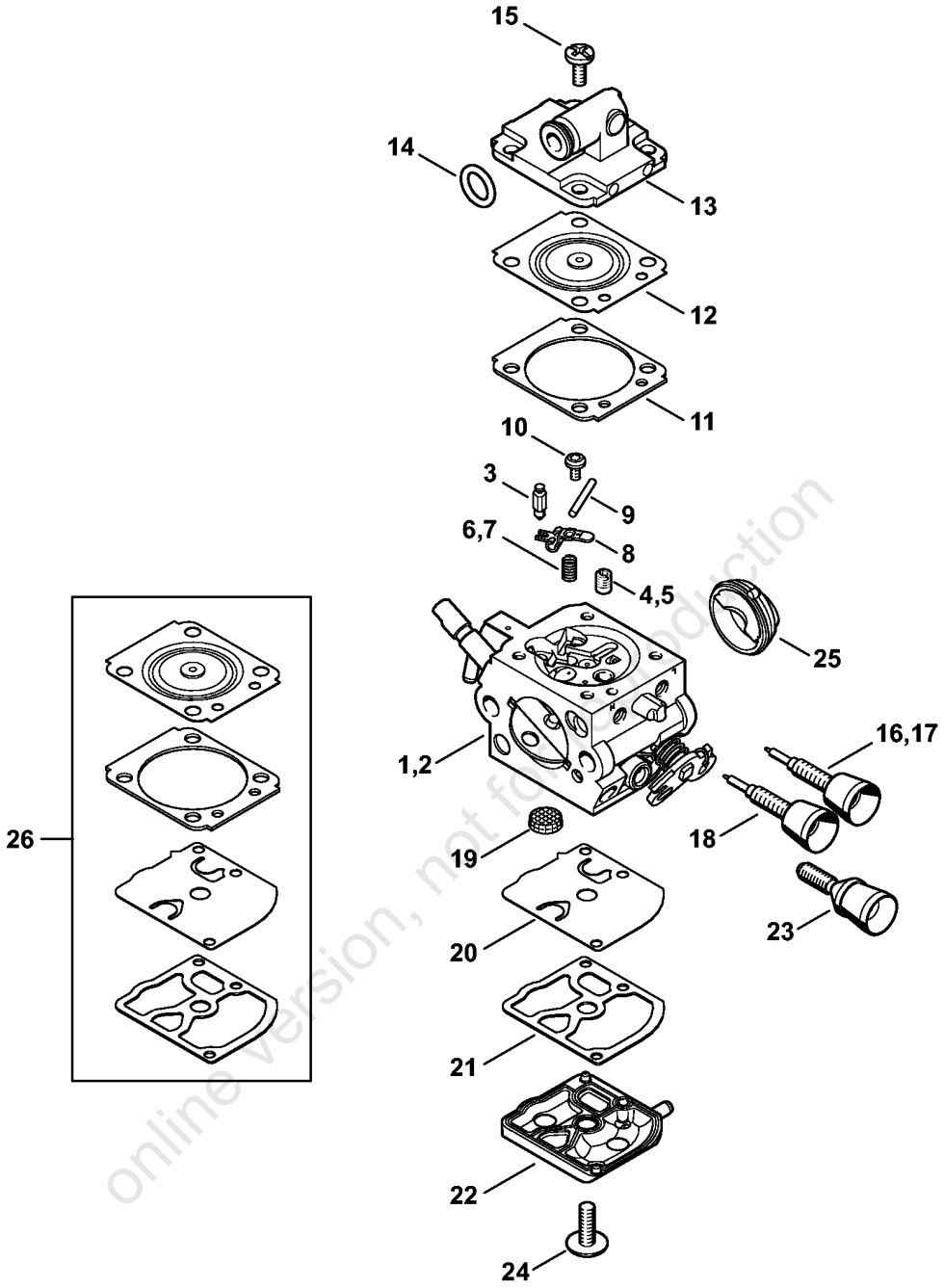
Carburetor 1137/17, 1137/06

Reference		Item number	Qty	Description	Contains	From Machine	Technical Information
1		1137 120 0617	1	Carburetor 1137/17 (1,2,3)	3 - 5, 8 - 16, 18 - 27	506550976	
2	*	1137 120 0606	1	Carburetor 1137/06 (1,2,3)	3, 6 - 15, 17 - 27		29.2015
3		Z000 018 Z000	1	Inlet needle (1,2,3)			
4		4228 121 5602	1	Fixed jet 0.39 (1,2,3)		506550976	
5		1120 122 3004	1	Spring (1,2,3)		506550976	
6	*	4229 121 5602	1	Fixed jet 0.35 (1,2,3)			29.2015
7	*	1123 122 3001	1	Spring (1,2,3)			29.2015
8		1125 121 5000	1	Inlet control lever (1,2,3)			
9		1120 121 9200	1	Spindle (1,2,3)			
10		0000 122 7101	1	Screw (1,2,3)			
11		1145 129 0900	1	Gasket (1,2,3)			
12		1137 121 4701	1	Metering diaphragm (1,2,3)			
13		1130 121 0802	1	End cover (1,2,3)			
14		9646 945 0490	1	O-ring 7x1.5 (1,2,3)			
15		1120 122 6601	4	Collar screw (1,2,3)			
16		1137 120 6805	1	Low speed screw (1,2,3)	18	506550976	
17	*	1137 120 6803	1	Low speed screw (1,2,3)	18		29.2015
18		0000 121 2703	1	Cap (1,2,3)			
19		1137 120 6701	1	High speed screw (1,2,3)	20		
20		4229 121 2701	1	Cap (1,2,3)			
21		1123 121 7800	1	Strainer (1,2,3)			
22		1129 121 4800	1	Pump diaphragm (1,2,3)			
23		1123 129 0905	1	Gasket (1,2,3)			
24		1137 125 0200	1	Pump cover (1,2,3)			
25		1137 122 6200	1	Idle speed screw (1,2,3)			
26		1120 122 7800	1	Oval head screw (1,2,3)			
27		1137 141 1801	1	Sleeve (1,2,3)			
28		1137 007 1701	1	Set of carburetor parts (B) (1,2,3)	8, 9, 18 - 20		

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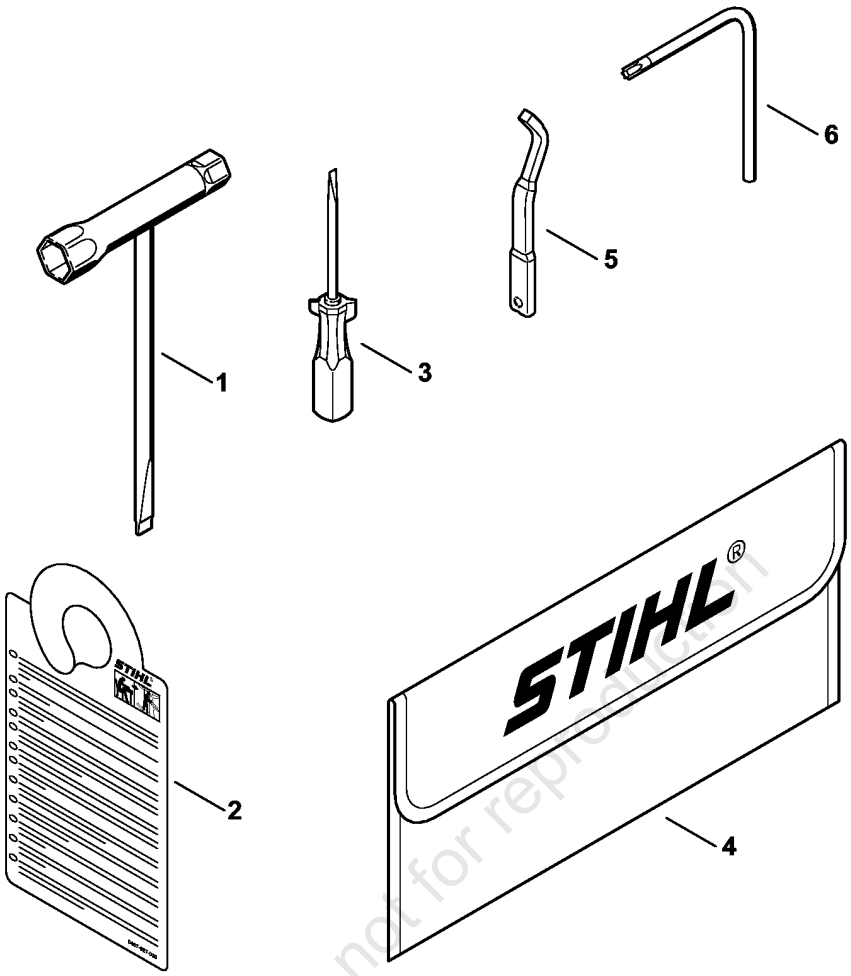
Carburetor 1137/19, 1137/14 BR

Reference		Item number	Qty	Description	Contains	Up to	Technical Information
1		1137 120 0619	1	Carburetor 1137/19 BR (1)	3 - 5, 8 - 16, 18 - 25	506550976	
2	*	1137 120 0614	1	Carburetor BR (1)	3, 6 - 15, 17 - 25		29.2015
3		Z000 018 Z000	1	Inlet needle (1)			
4		1130 121 5601	1	Fixed jet 0.44 (1)		506550976	
5		1120 122 3004	1	Spring (1)		506550976	
6	*	4237 121 5600	1	Fixed jet 0.38 (1)			29.2015
7	*	1123 122 3001	1	Spring (1)			29.2015
8		1125 121 5000	1	Inlet control lever (1)			
9		1120 121 9200	1	Spindle (1)			
10		0000 122 7101	1	Screw (1)			
11		1145 129 0900	1	Gasket (1)			
12		1137 121 4701	1	Metering diaphragm (1)			
13		1130 121 0802	1	End cover (1)			
14		9646 945 0490	1	O-ring 7x1.5 (1)			
15		1120 122 6601	4	Collar screw (1)			
16		4229 122 6801	1	Low speed screw (1)		506550976	
17	*	4241 122 6803	1	Low speed screw (1)			29.2015
18		1137 122 6701	1	High speed screw (1)			
19		1123 121 7800	1	Strainer (1)			
20		1129 121 4800	1	Pump diaphragm (1)			
21		1123 129 0905	1	Gasket (1)			
22		1137 125 0200	1	Pump cover (1)			
23		1137 122 6200	1	Idle speed screw (1)			
24		1120 122 7800	1	Oval head screw (1)			
25		1137 141 1801	1	Sleeve (1)			
26		1137 007 1701	1	Set of carburetor parts (B) (1)	11, 12, 20, 21		

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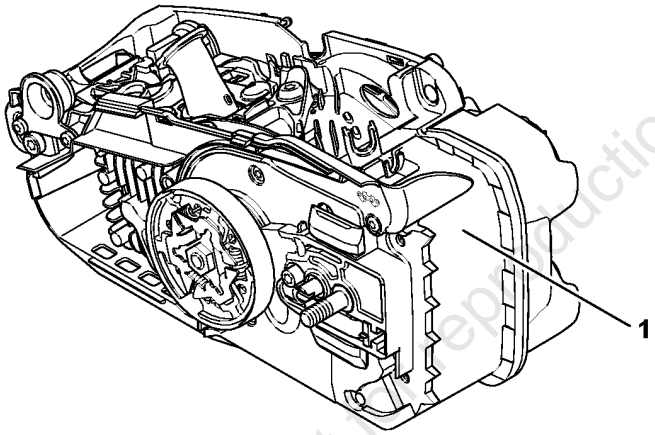
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Tools, Extras

Reference	Item number	Qty	Description
1	0000 890 3402	1	Combination wrench
2	0457 927 0002	1	Hang tag
3	0000 890 2300	1	Screwdriver
4	0000 891 0810	1	Tool roll (B)
5	0000 893 5905	1	Locking strip (B)
6	0812 370 1000	1	Screwdriver T27x120x70 (B)

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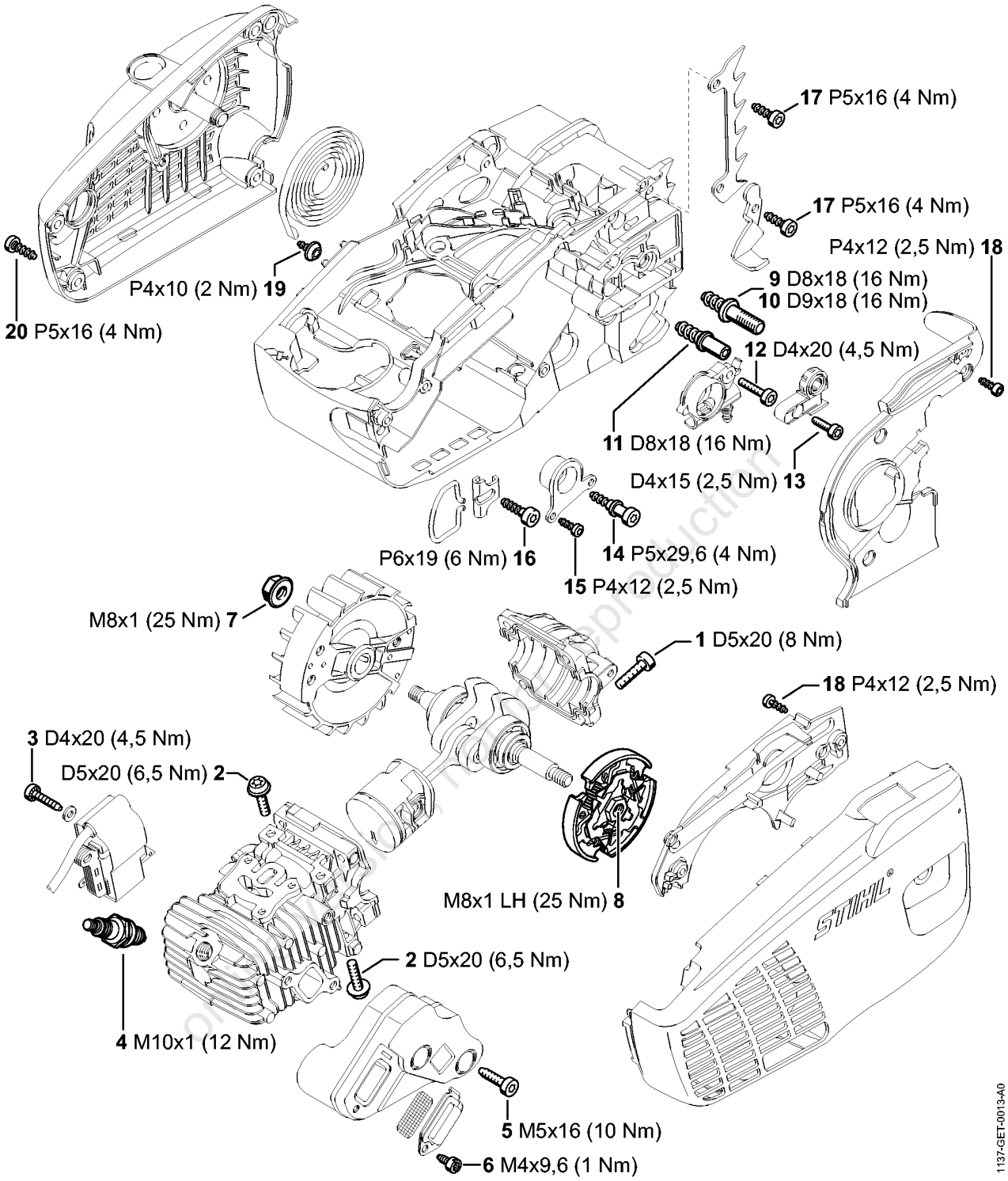
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Serial number

Reference	Qty	Description
1	1	Position of serial number

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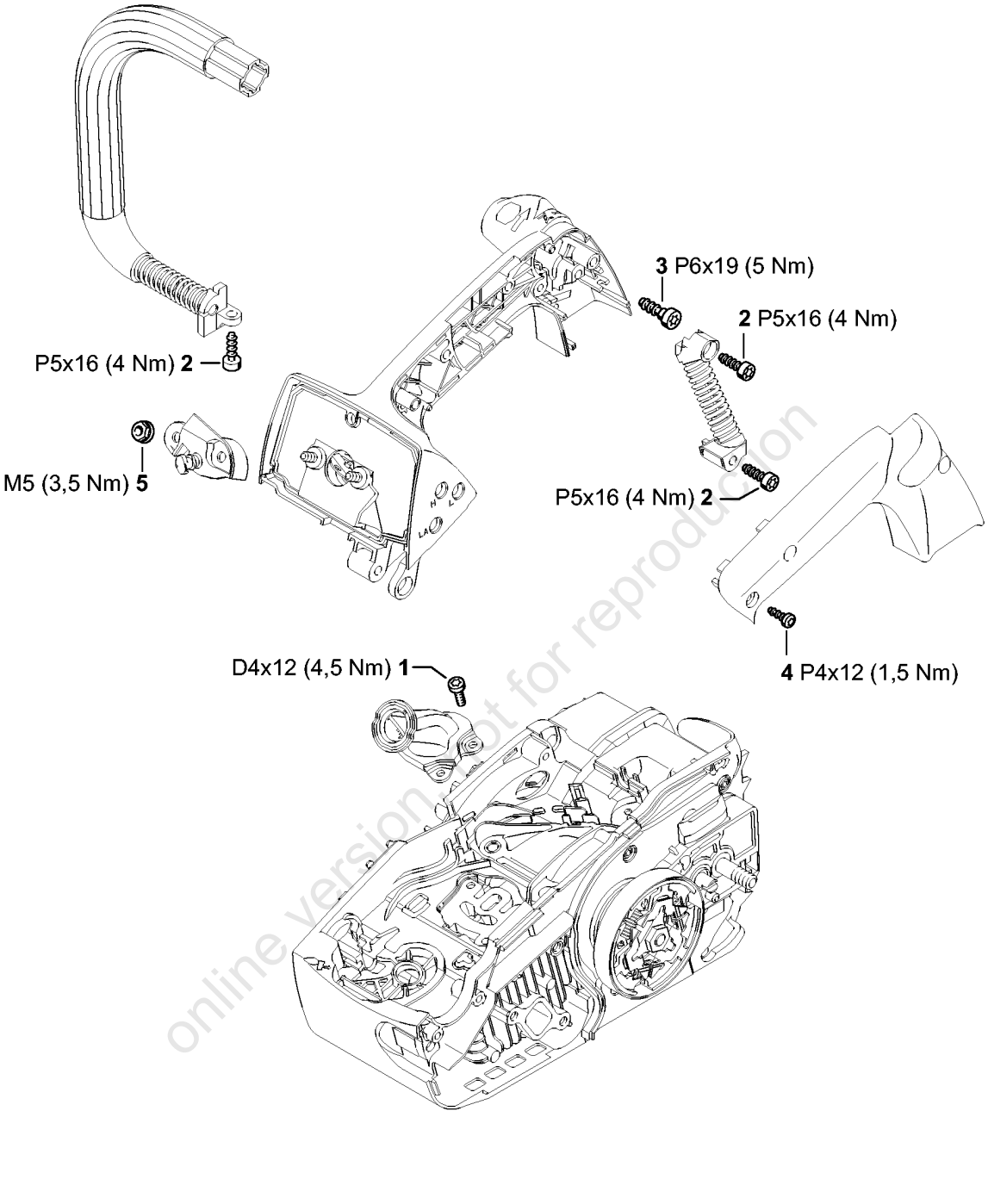
Tightening torques

Reference	Item number	Qty	Description
1	9075 478 4136	4	Pan head self-tapping screw IS-D5x20 Binding thread
2	0000 951 1100	4	Screw IS-D5x20
3	9075 478 3022	2	Pan head self-tapping screw IS-D4x20 Binding thread
4	0000 400 7011	1	Spark plug NGK CMR6H
5	9022 341 0983	2	Spline screw IS-M5x16 Binding thread
6	9039 475 0656	1	Self-tapping screw M4x9.6 (2)
7	0000 955 0802	1	Collar nut M8x1
8	1137 160 2001	1	Clutch
9	0000 664 2412	1	Collar screw D8
10	0000 664 2415	1	Collar screw D9/M8 (B)
11	0000 664 2402	1	Collar screw D8
12	9075 478 3022	1	Pan head self-tapping screw IS-D4x20 Binding thread
13	9075 478 3015	1	Pan head self-tapping screw IS-D4x15
14	1129 791 6100	1	Screw
15	9074 477 2995	2	Pan head self-tapping screw IS-P4x12
16	9074 478 4435	1	Pan head self-tapping screw IS-P6x19
27	9074 477 4130	2	Pan head self-tapping screw IS-P5x16
18	9074 477 2995	5	Pan head self-tapping screw IS-P4x12
19	9104 003 2960	1	Self-tapping screw P4x10
20	9074 477 4130	4	Pan head self-tapping screw IS-P5x16

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Tightening torques

Reference	Item number	Qty	Description
1	9075 478 3012	3	Pan head self-tapping screw IS-D4x12
2	9074 477 4130	3	Pan head self-tapping screw IS-P5x16
3	9074 478 4435	1	Pan head self-tapping screw IS-P6x19
4	9074 477 2995	3	Pan head self-tapping screw IS-P4x12 Binding thread
5	9216 261 0700	2	Hexagon nut M5

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