



汽油机零部件图册

PART CATALOGUE

LC2P77F

LC2P80F

LC2P82F



版本号**VERSION No.:** 2013-01

隆鑫通用动力股份有限公司

LONCIN MOTOR CO.,LTD.

零件目录使用说明 (Instruction for use of parts catalogue)

本零件目录是根据2013年1月所能得到的最新资料编制而成的。

This parts catalogue was prepared based on the latest information available as of January 2013.

请注意2013年1月以后本零部件目录的修订通知。

See the parts catalogue news for any revision that is made after January 2013.

当订购零件时，一定要明确指出其零件编号。

Always specify the part number when ordering a part.

注意本零件目录所给出的图形可能与实际零件外形有所不同。

Note that the illustrations can differ from the actual parts in shape.

当需要对零部件目录的内容进行更改或增加时，本公司将在适当的时间出版修订版，为保证在任何时候都可以使用到最新版本的零部件目录建议拥有最新的修订版本。如果要检查修订版本是否已经发行，请直接与LONCIN联系。

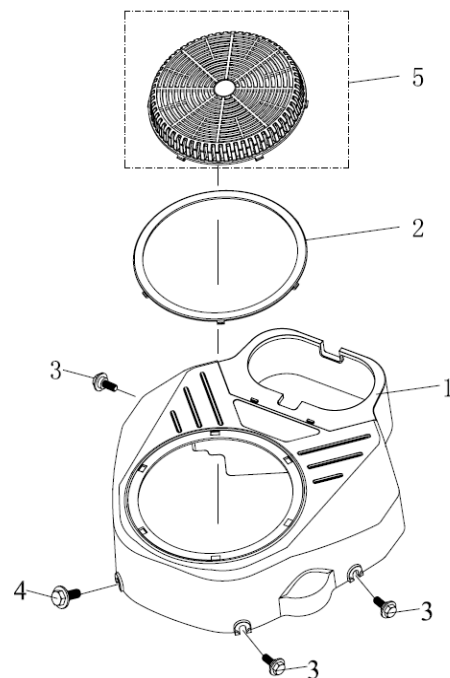
When modifications or additions to this parts catalogue are made , a revised edition will be issued at an appropriate time, We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your LONCIN distributor.

示例 (Example)

序号 No.	零部件图号 Part No.	零部件名称	Description	数量 (Reqd. QTY)				
				2P77F	2P80F	2P82F		
2	130030155-T400	活塞	Piston	2	-	-		
	130030129-T390	活塞	Piston	-	2	-		
	130030156-T410	活塞	Piston	-	-	2		

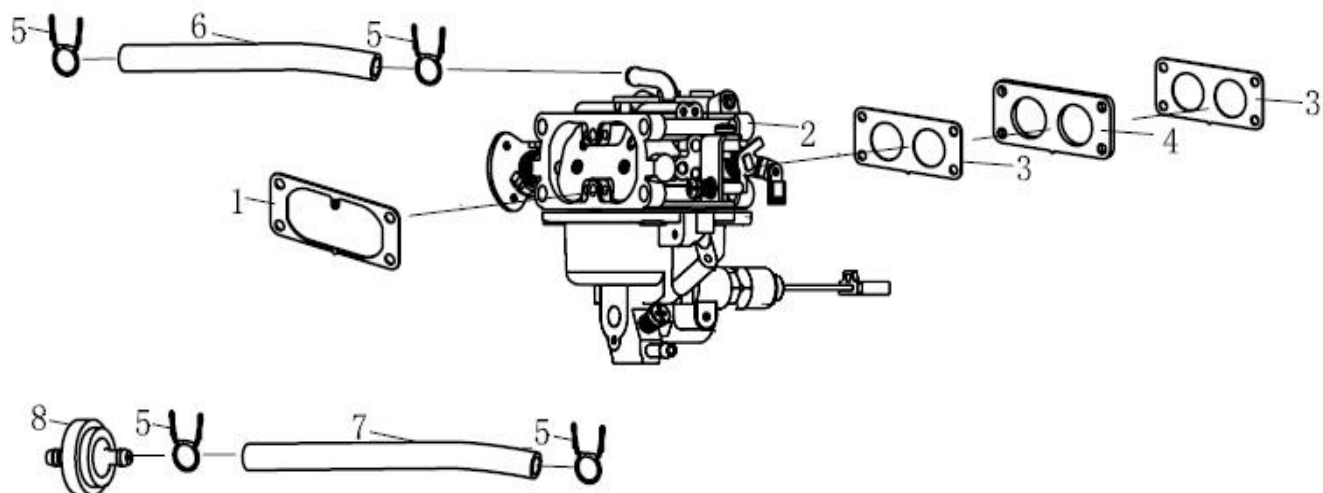
2表示2P77F装配2个130030155-T400，2P80F装配2个130030129-T390，2P82F装配2个130030156-T410

[2 means 2P77F require 2 QTY 130030155-T400, 2P77F require 2 QTY 130030129-T390, 2P77F require 2 QTY 130030156-T410]



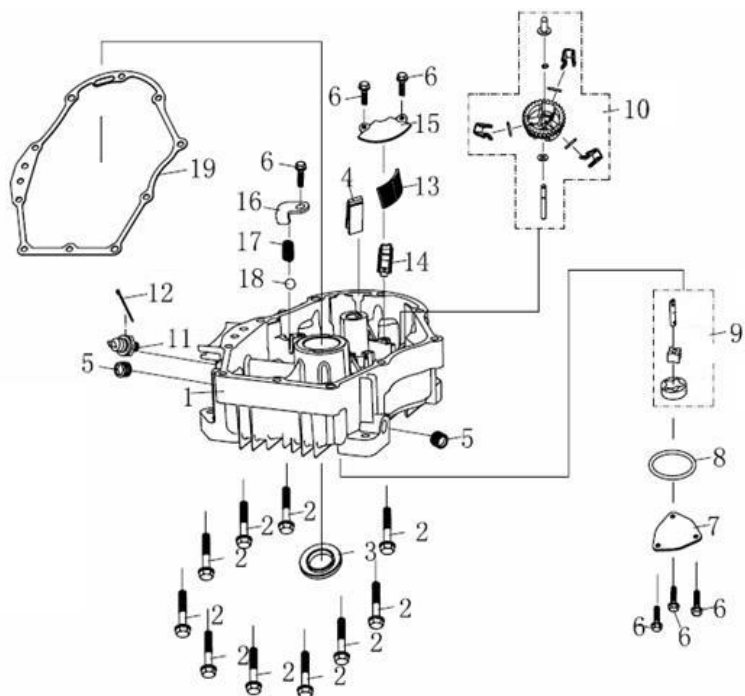
风扇罩 (Blower Housing)

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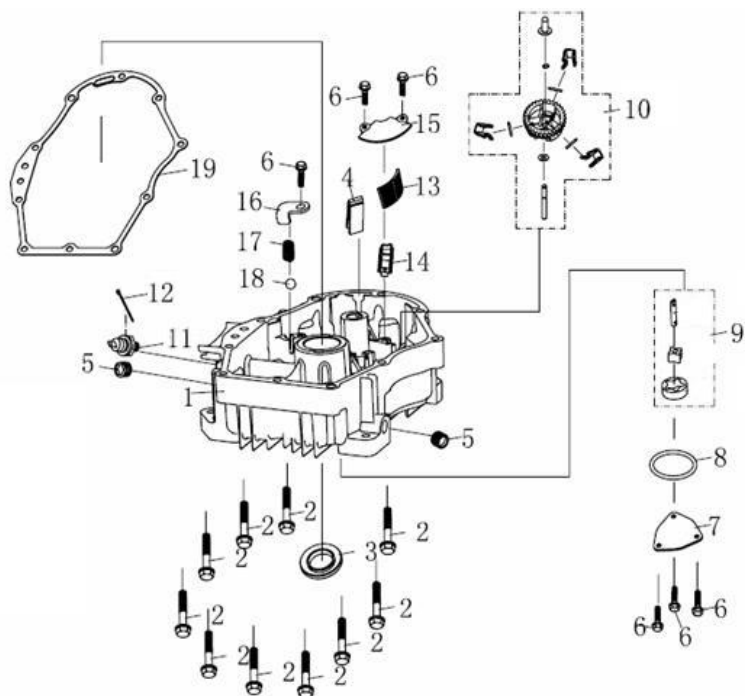
化油器 (Carburetor)

序号 No.	零部件图号 Part No.	零部件名称	Description	数量 (Reqd. QTY)		
				2P77F	2P80F	2P82F
1	170430108-0001	化油器密封垫	Packing,carburetor	1	1	1
2	170021421-0001	化油器	Carburetor	1	-	-
	170021422-0001	化油器	Carburetor	-	1	-
	170021423-0001	化油器	Carburetor	-	-	1
3	170430107-0001	化油器密封垫	Packing,carburetor	2	2	2
4	170440073-0001	化油器隔热垫	Insulatir,carburetor	1	1	1
5	380950193-0001	管夹	Tube	4	4	4
6	380750366-0001	油管	Oil pipeline11×6.5×180	1	1	1
7	380750367-0001	油管	Oil pipeline11×6.5×450	1	1	1
8	170010018-0001	燃油滤清器	Strainer,fuel	1	1	1



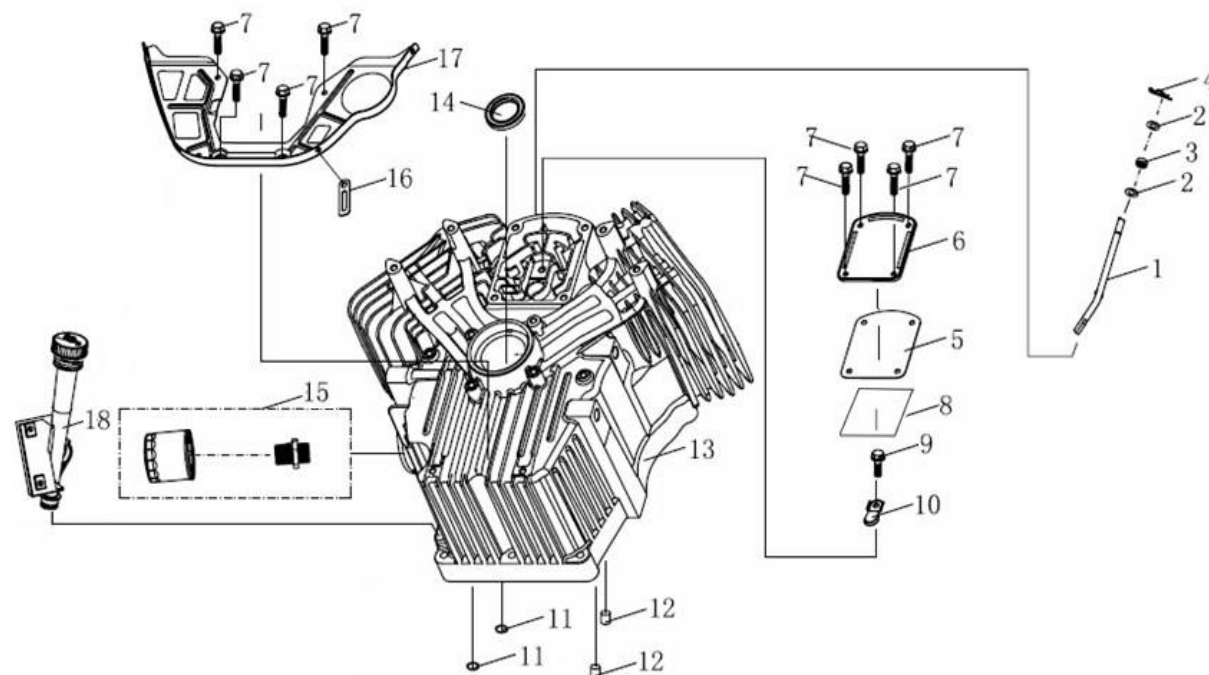
箱盖 (Crankcase Cover)

序号 No.	零部件图号 Part No.	零部件名称	Description	数量 (Reqd. QTY)		
				2P77F	2P80F	2P82F
1	110820049-0001	曲轴箱盖	Cover,breather side	1	1	1
2	380140338-0001	六角头法兰面螺栓	Bolt,flange M8×55	10	10	10
3	380650436-0001	油封φ35×φ62×8	Oil seal,φ35×φ62×8	1	1	1
4	150570003-0001	机油回油块	Rubber,oil deflector	1	1	1
5	110260026-0001	密封螺塞	Drain bolt 3/8-18 nptf	2	2	2
6	380140013-0005	六角头法兰面螺栓M6×16	Bolt,flange M6×16	6	6	6
7	150040025-0001	油泵盖	Oil pump cover	1	1	1
8	380840665-0001	密封圈 47×3.5	Seal ring,oil pump 47×3.5	1	1	1
9	150010061-0001	机油泵部件	Pump,oil	1	1	1
10	171750017-0001	调速齿轮部件	Shaft governor	1	1	1
11	283690002-0001	油位报警器	Oil level strainer	1	1	1
12	380900062-0001	箍带	Hoop with	1	1	1
13	150290019-0001	机油滤网	Oil strainer	1	1	1
14	120530005-0001	油道压板	Oil baffle plate	1	1	1



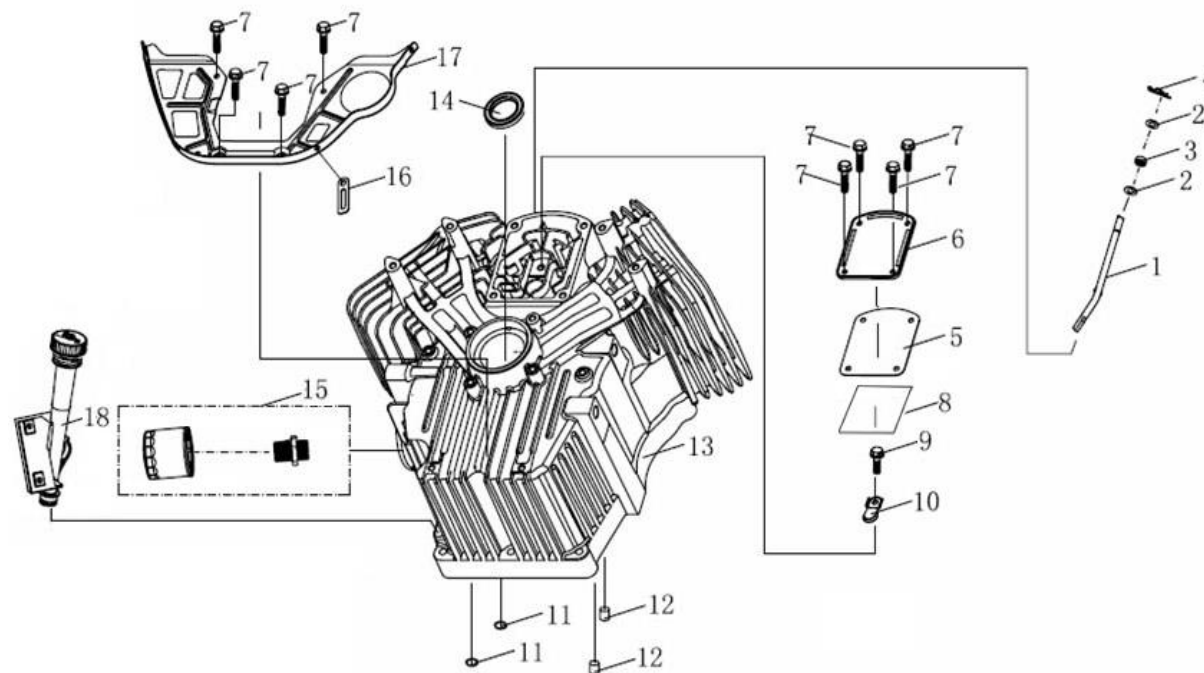
箱盖 (Crankcase Cover)

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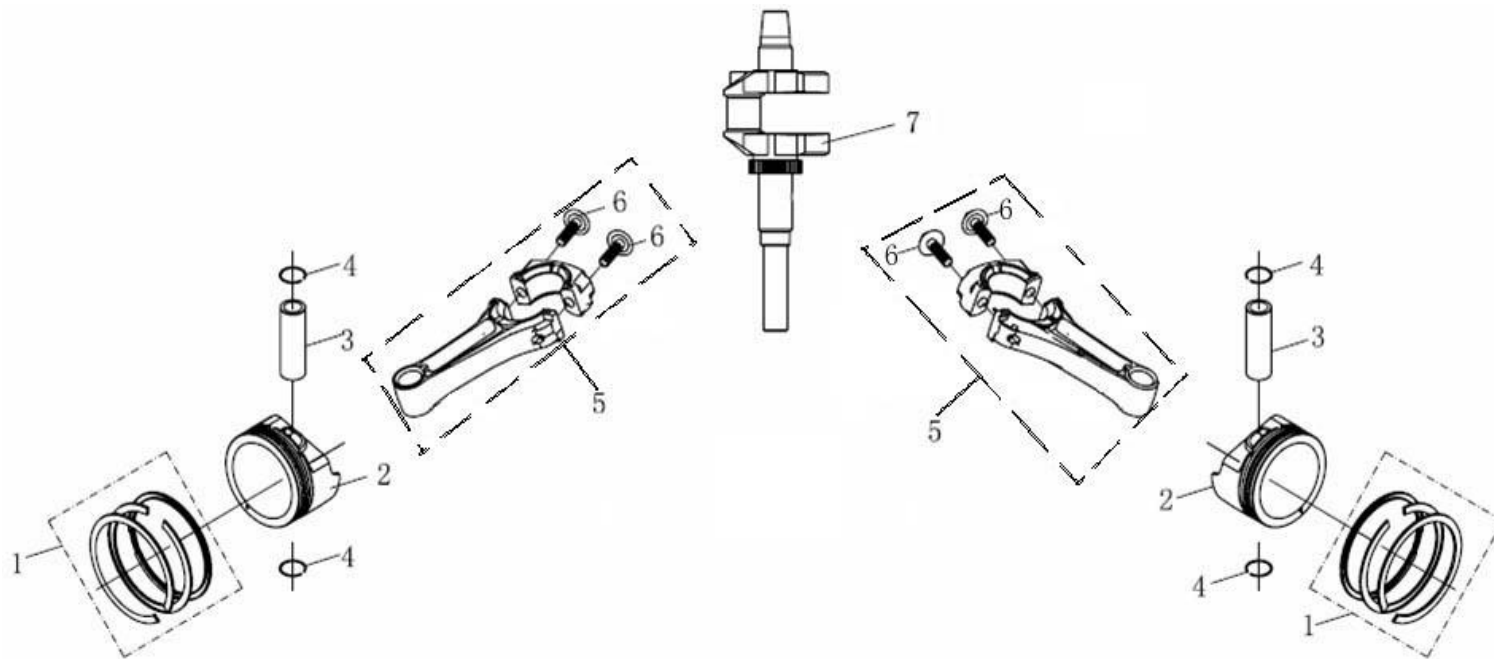
箱体 (Crankcase)

序号 No.	零部件图号 Part No.	零部件名称	Description	数量 (Reqd. QTY)		
				2P77F	2P80F	2P82F
1	171630013-0001	调速臂	Shaft,governor arm	1	1	1
2	380450559-0001	平垫圈 8×16×0.5	Washer	2	2	2
3	380650339-0001	油封 φ8×φ14×4	Oil seal	1	1	1
4	381350004-0001	销夹	Pin,lock	1	1	1
5	110850012-0001	呼吸槽密封垫	Packing,breather chamber	1	1	1
6	110840013-0001	呼吸槽盖板	Cap,breather chamber	1	1	1
7	380140013-0005	六角头法兰面螺栓	Bolt,flange M6×16	8	8	8
8	174560002-0001	过滤块	Filters block	1	1	1
9	380140067-0003	六角头法兰面螺栓	Bolt,flange M6×12	1	1	1
10	140250008-0001	簧片阀	Reed valve	1	1	1
11	380840443-0001	密封圈 11.7×2.5	O-ring 11.7×2.5	2	2	2
12	380600123-0001	定位销	Pin dowel	2	2	2
13	110810123-0001	曲轴箱体	Crank case comp	1	-	-
	110810095-0001	曲轴箱体	Crank case comp	-	1	-



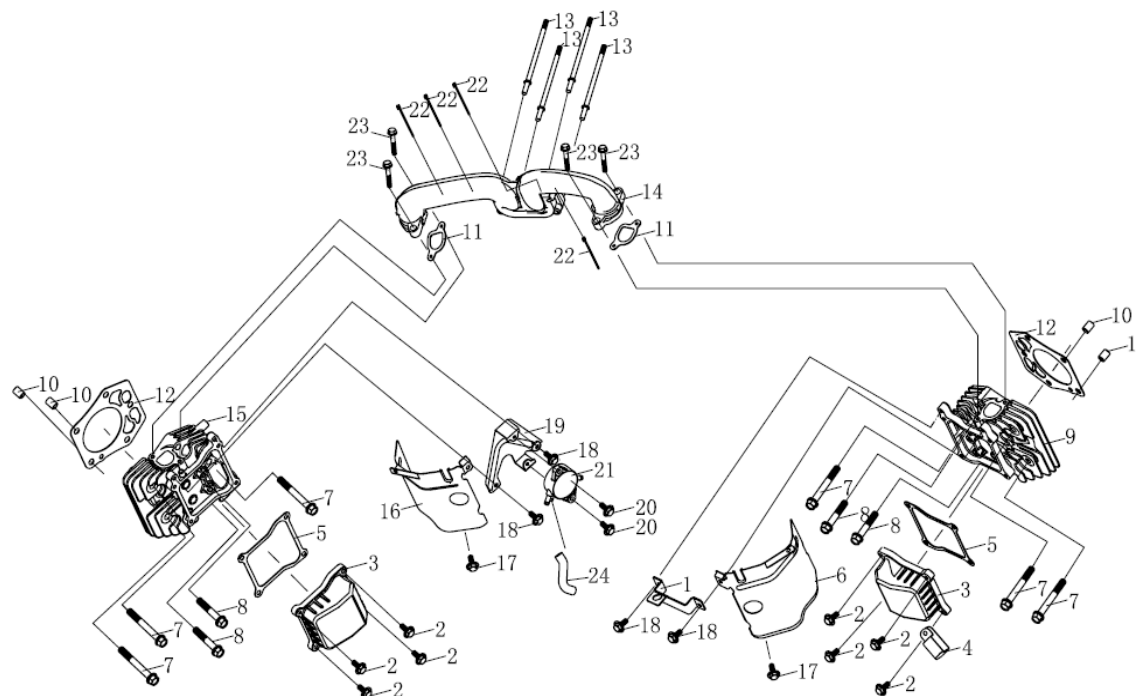
箱体 (Crankcase)

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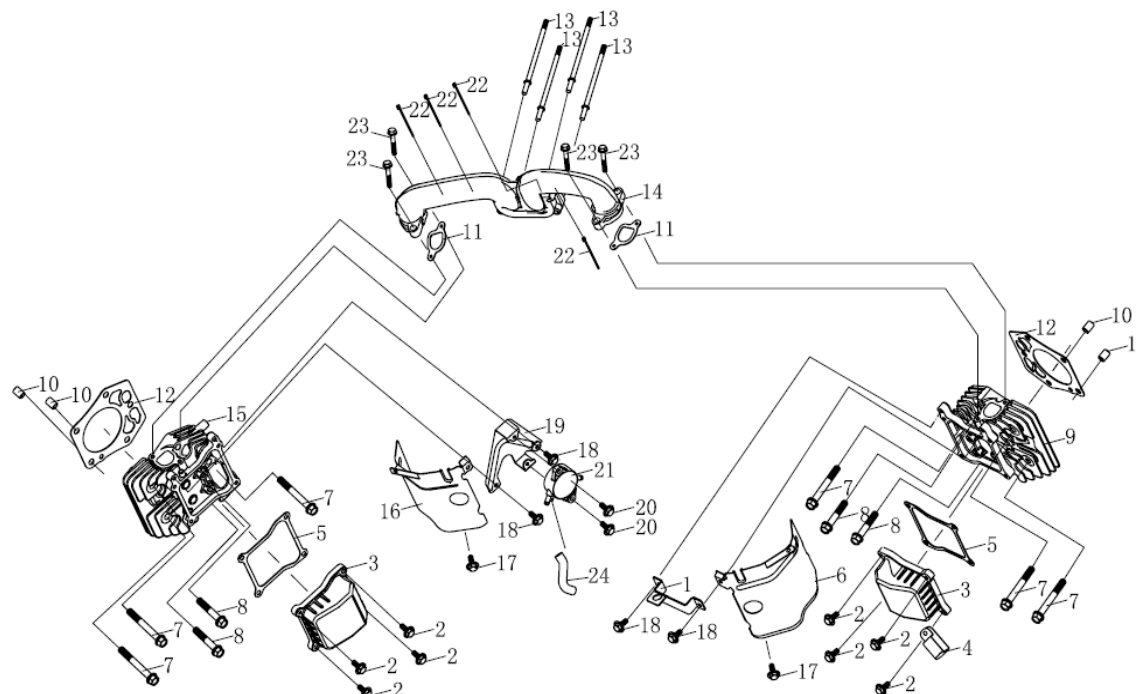
曲轴活塞组件 (Crankshaft/Piston)

序号 No.	零部件图号 Part No.	零部件名称	Description	数量 (Reqd. QTY)		
				2P77F	2P80F	2P82F
1	130070184-0001	活塞环组合	Ring set	2	-	-
	130070157-0001	活塞环组合	Ring set	-	2	-
	130070186-0001	活塞环组合	Ring set	-	-	2
2	130030155-0001	活塞	Piston	2	-	-
	130030129-0001	活塞	Piston	-	2	-
	130030156-0001	活塞	Piston	-	-	2
3	130060054-0001	活塞销	Pin,piston	2	2	2
4	380560078-0001	钢丝挡圈	Clip,piston pin	4	4	4
5	130150073-0001	连杆	CONN ROD ASSY	2	2	2
6	130180010-T390	连杆螺栓	Bolt,connecting rod	4	4	4
7	130290226-0001	曲轴部件 A	Crankshaft comp A	1	1	1



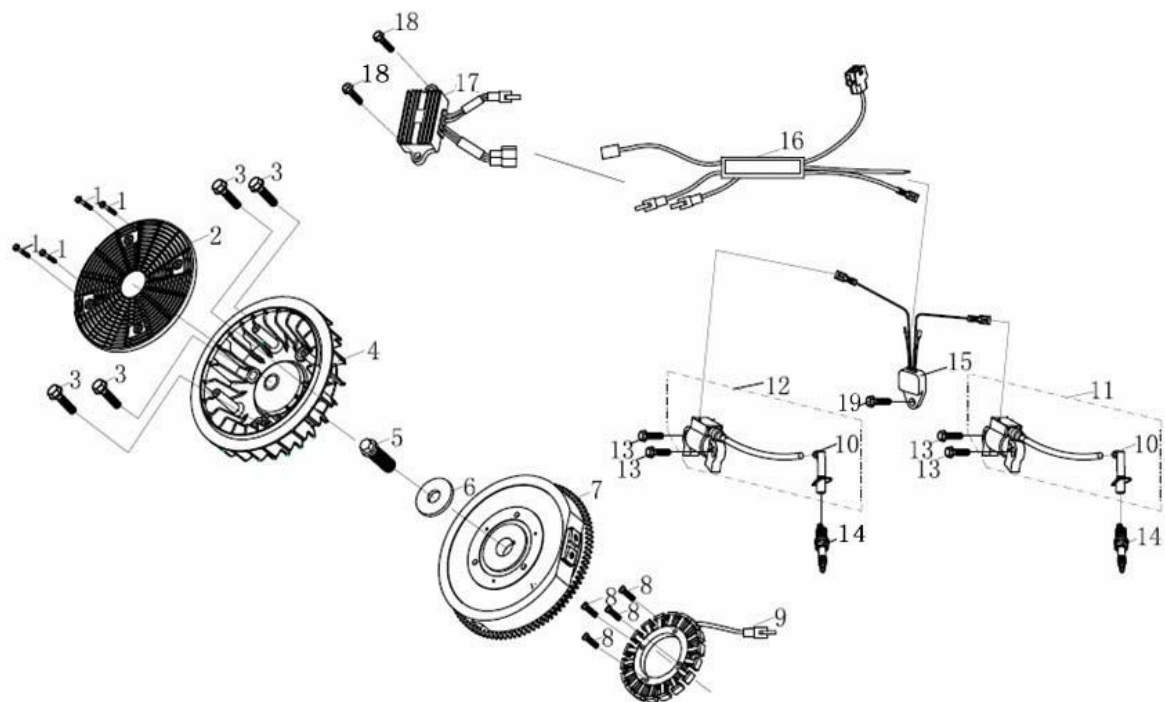
气缸头组件 (Cylinder Head)

序号 No.	零部件图号 Part No.	零部件名称	Description	数量 (Reqd. QTY)		
				2P77F	2P80F	2P82F
1	120550003-0001	吊耳	Lifting eye	1	1	1
2	380140103-0004	六角头法兰面螺栓	Bolt, flange M6×25	8	8	8
3	120220025-0001	气缸头盖组合	Cover comp., head, left	2	2	2
4	380940461-0001	线夹	Clamp	1	1	1
5	120250023-0001	气缸头盖密封垫	Packing, head cover	2	2	2
6	160190036-0001	空气导流罩	Shroud comp	1	1	1
7	380140455-0001	六角头法兰面螺栓	Bolt, flange M10×70	6	6	6
8	380140456-0001	六角头法兰面螺栓	Bolt, flange M10×50	4	4	4
9	120080573-0001	气缸头	Head comp., cylinder	1	1	1
10	380600129-0001	定位销	Pin, dowel 12×15	4	4	4
11	170430106-0001	化油器密封垫	Packing, carburetor	2	2	2
12	120150148-0001	气缸头密封垫	Gasket, cylinder	2	-	-
	120150130-0001	气缸头密封垫	Gasket, cylinder	-	2	-
	120150149-0001	气缸头密封垫	Gasket, cylinder	-	-	2



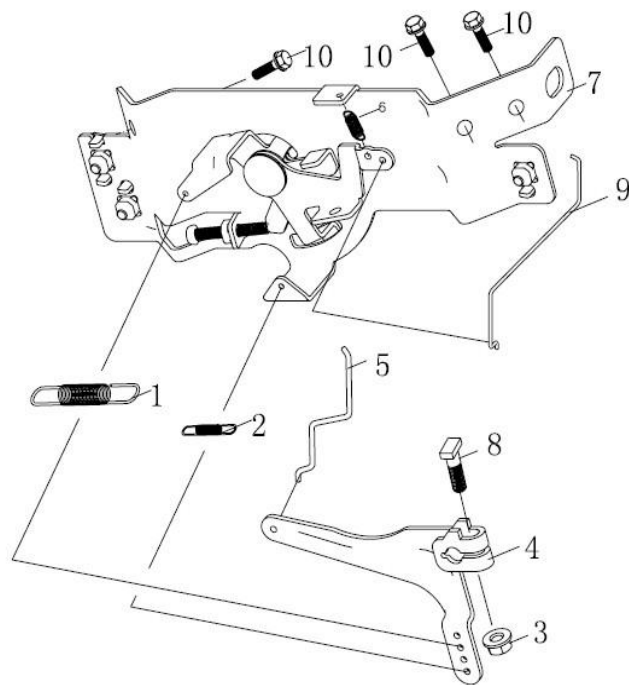
气缸头组件 (Cylinder Head)

序号 No.	零部件图号 Part No.	零部件名称	Description	数量 (Reqd. QTY)		
				2P77F	2P80F	2P82F
13	380180130-0001	双头螺栓	Bolt,stud	4	4	4
14	180420489-0001	进气管	Inlet pipe	1	1	1
15	120080574-0001	气缸头	Head comp.,cylinder	1	1	1
16	160190037-0001	空气导流罩	Shroud comp	1	1	1
17	380140067-0003	六角头法兰面螺栓	Bolt,flange M6×12	2	2	2
18	380140013-0005	六角头法兰面螺栓	Bolt,flange M6×16	4	4	4
19	170470006-0001	汽油泵支架	Bracket pump	1	1	1
20	380140086-0002	六角头法兰面螺栓	Bolt,flange M6×22	2	2	2
21	170460009-0001	汽油泵	Fuel pump	1	1	1
22	380900061-0002	箍带	Hoop with	4	4	4
23	380140100-0003	六角头法兰面螺栓	Bolt,flange M6×35	4	4	4
24	380740633-0001	通气管	Tube,breather	1	1	1



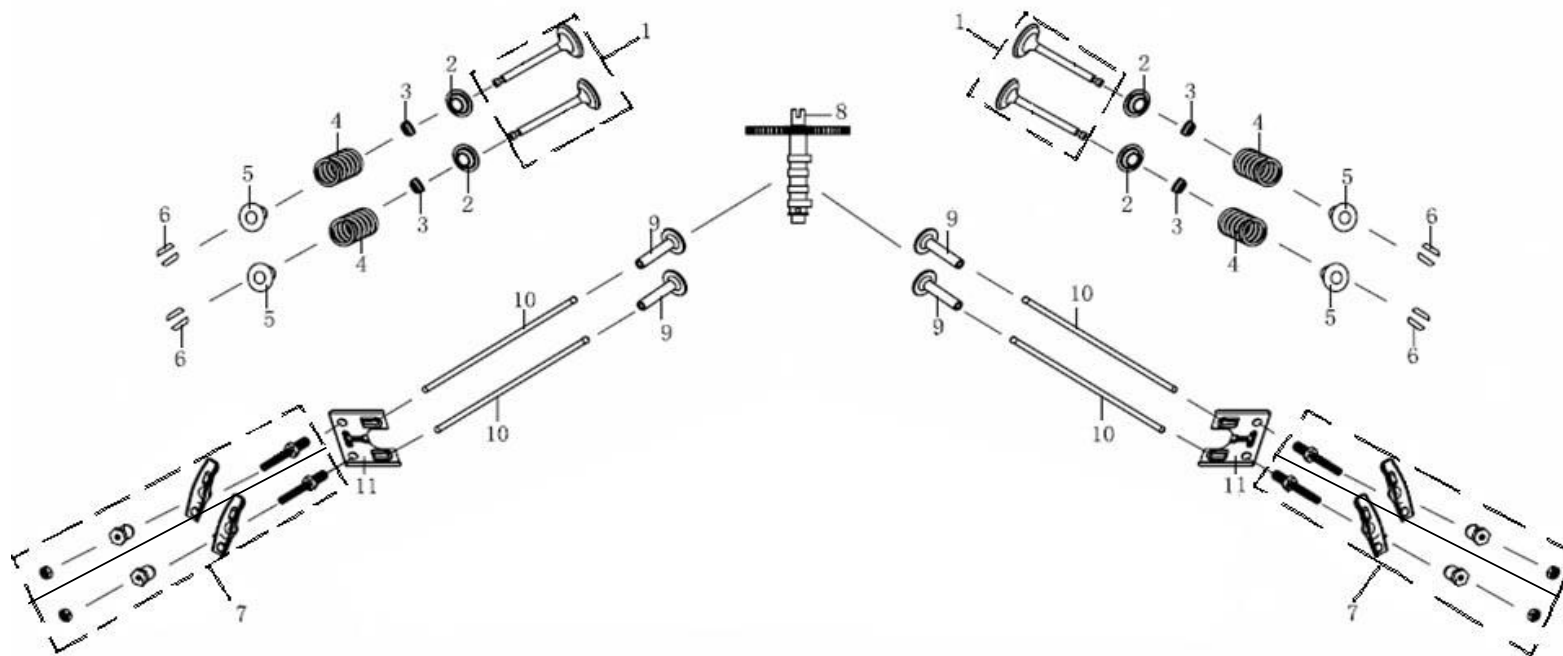
飞轮/点火器线圈 (Flywheel/Coil Assy.)

序号 No.	零部件图号 Part No.	零部件名称	Description	数量 (Reqd. QTY)		
				2P77F	2P80F	2P82F
1	380140049-0003	六角头法兰面螺栓	Bolt, flange M5×16	4	4	4
2	160850001-0001	叶轮罩	Cover fan	1	1	1
3	380140451-0001	六角头法兰面螺栓	Bolt, flange M8×20	4	4	4
4	160180020-0001	叶轮	Fan, cooling	1	1	1
5	380140457-0001	六角头法兰面螺栓	Bolt, flange M12×35	1	1	1
6	380450702-0001	平垫圈 13×38×3.5	Washer 13×38×3.5	1	1	1
7	270020144-0001	磁电机转子部件	Flywheel comp	1	1	1
8	380190039-0005	内六角螺钉	Hexagon bolt	4	4	4
9	270190010-0001	充电线圈部件	Coil assy, charge	1	1	1
10	270950067-0001	火花塞帽	Rubber, spark plug cap	2	2	2
11	270920224-0001	点火线圈	Coil assy, ignition	1	1	1
12	270920225-0001	点火线圈	Coil assy, ignition	1	1	1
13	380140086-0002	六角头法兰面螺栓	Bolt, flange M6×22	4	4	4
14	270960014-0001	火花塞	Spark plug	2	2	2



调速控制系统 (Governor)

序号 No.	零部件图号 Part No.	零部件名称	Description	数量 (Reqd. QTY)		
				2P77F	2P80F	2P82F
1	171600032-0001	调速弹簧	Spring,governor	1	1	1
2	381140428-0001	拉簧	Extension spring	1	1	1
3	380370066-0001	六角法兰面螺母	Nut,flange M6	1	1	1
4	171620019-0001	调速支架	Arm,governor	1	1	1
5	171590019-0001	油门拉杆	Rod,governor	1	1	1
6	171610017-0001	节气门复位弹簧	Throttle return spring	1	1	1
7	171680058-0001	油门操纵手柄组合	Contorl assy	1	1	1
8	380250002-0001	方头平端紧固螺栓	Bolt,governor arm	1	1	1
9	171650017-0001	阻风门拉杆	Rod,throttle	1	1	1
10	380140013-0005	六角头法兰面螺栓	Bolt M6×16	3	3	3



配气机构 (Valve)

序号 No.	零部件图号 Part No.	零部件名称	Description	数量 (Reqd. QTY)		
				2P77F	2P80F	2P82F
1	500550037-0001	气门套件	VALVE KIT	2	2	2
2	140360010-0001	气门内弹簧座圈	Seat, valve spring	4	4	4
3	140400012-0001	挡油罩	Seal, valve stem	4	4	4
4	140340025-0001	气门内弹簧	Spring, valve	4	4	4
5	140380021-0001	气门弹簧座	Retainer, ex. valve spring	4	4	4
6	140390015-0001	气门锁夹	Valve keeper	8	8	8
7	140450062-0001	气门摇臂组合	ARM ASSY.	4	4	4
8	140020072-0001	凸轮轴组合	Camshaft	1	1	1
9	140690017-0001	挺柱	Lifter, valve	4	4	4
10	140670037-0001	挺杆组合	Rod push	4	4	4
11	140710014-0001	推杆限位板组合	Plate, assy	2	2	2



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