



# 汽油机零部件图册

PART CATALOGUE

## LC1P65FE



版本号 **VERSION No.:** 2013-01

隆鑫通用动力股份有限公司

LONCIN MOTOR CO.,LTD.

## 零件目录使用说明 (Instruction for use of parts catalogue)

本零件目录是根据2013年1月所能得到的最新资料编制而成的。

This parts catalogue was prepared based on the latest information available as of January 2013.

请注意2013年1月以后本零部件目录的修订通知。

See the parts catalogue news for any revision that is made after January 2013.

当订购零件时，一定要明确指出其零件编号。

Always specify the part number when ordering a part.

注意本零件目录所给出的图形可能与实际零件外形有所不同。

Note that the illustrations can differ from the actual parts in shape.

当需要对零部件目录的内容进行更改或增加时，本公司将在适当的时间出版修订版，为保证在任何时候都可以使用到最新版本的零部件

When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate

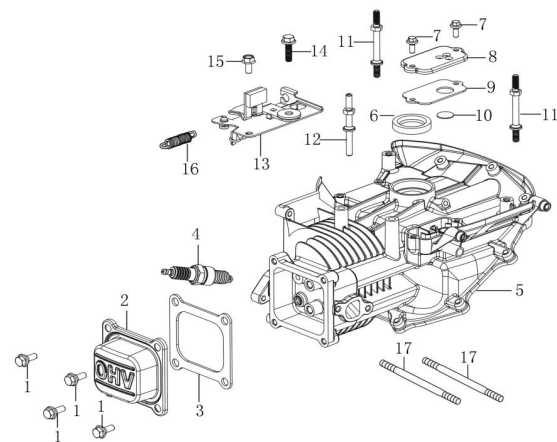
示例 (Example)

| 曲轴箱 (Crankcase) |                   |       |             |                 |        |        |        |       |
|-----------------|-------------------|-------|-------------|-----------------|--------|--------|--------|-------|
| 序号<br>No.       | 零部件件号<br>Part No. | 零部件名称 | Description | 数量 (Reqd. QTY.) |        |        |        |       |
|                 |                   |       |             | 1P61FA          | 1P65FA | 1P68FA | 1P70FA | 1P70F |
| 1               | 110810053-0001    | 曲轴箱体  | CRANK CASE  | 1               | /      | /      | /      | /     |

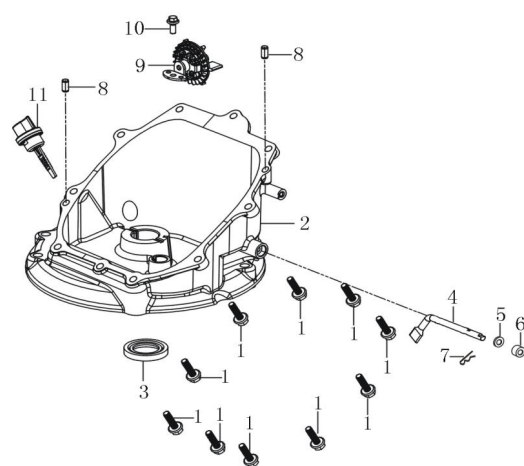
注 (Note)：表示LC1P61FA有1个[ 1 means LC1P61FA has 1 QTY ]

“/”表示LC1P65FA、1P68FA、LC1P70FA、1P70F没有[ “/” means require 0 QTY ]

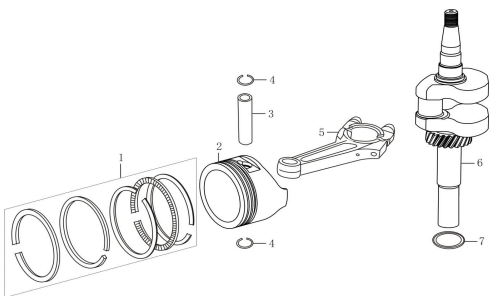
曲轴箱（Crankcase）



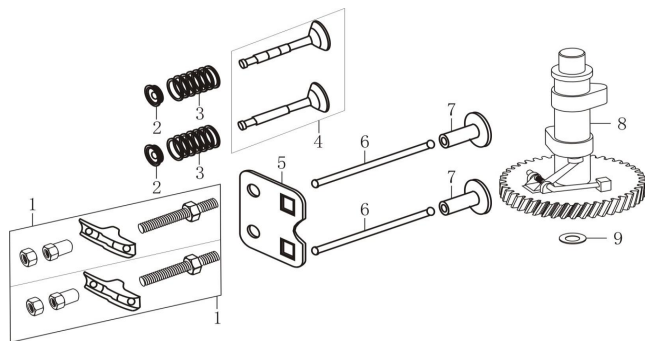
曲轴箱盖（Crankcase cover）



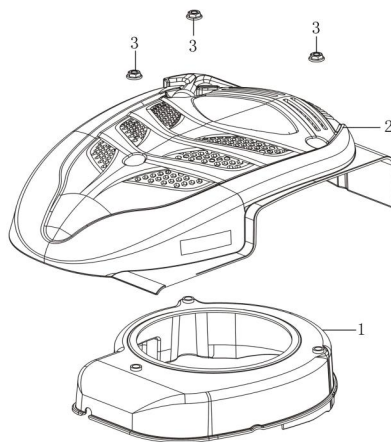
曲轴/活塞（Crankshaft/piston）



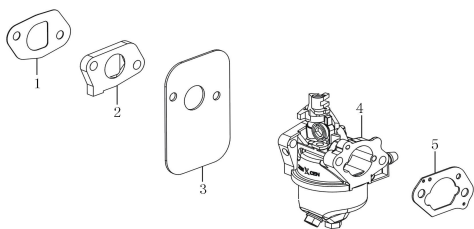
配气机构（Camshaft）



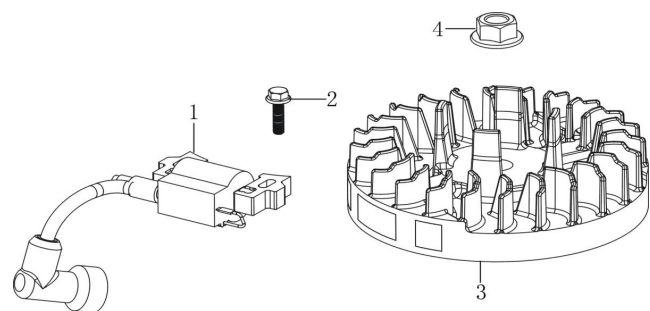
起动器（Starter）



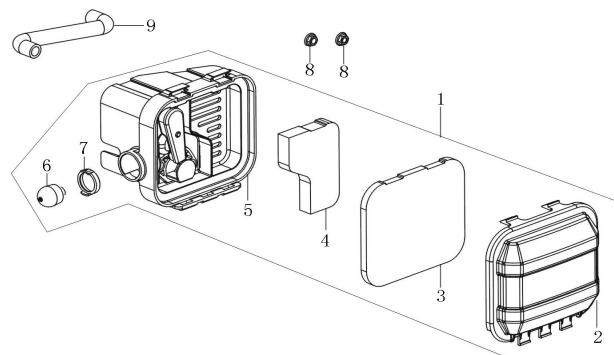
化油器（Carburetor）



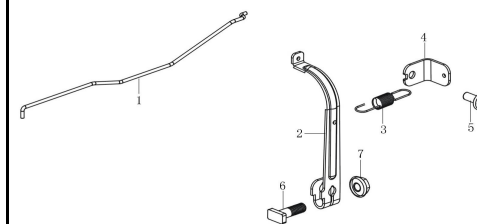
飞轮 点火器 (Flywheel/Ignition Comp)



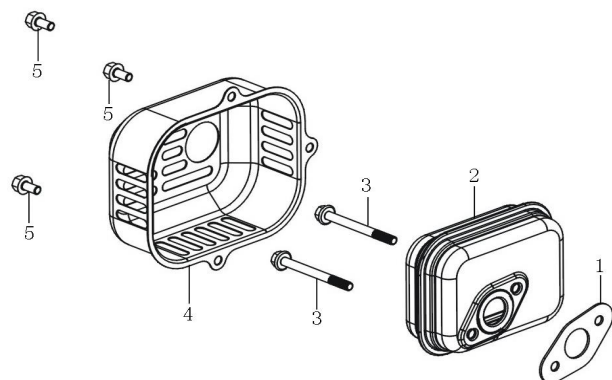
空滤器 (Air cleaner)



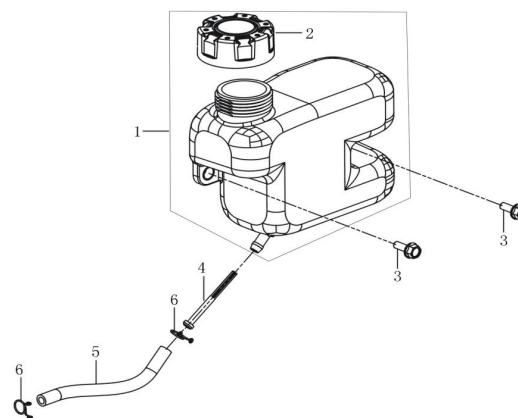
调速控制 (Control)

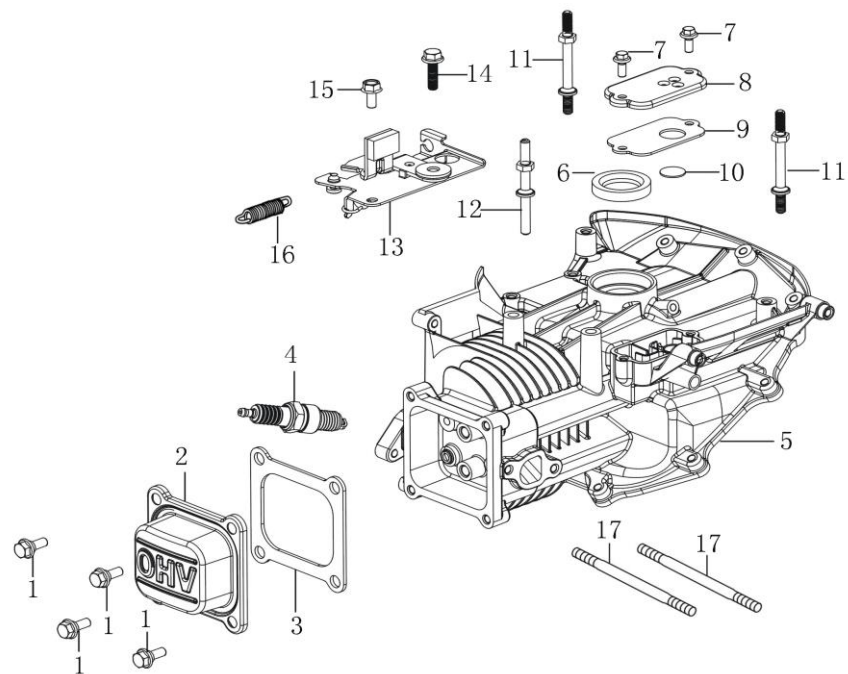


消声器 (Muffler)



油箱 (Fuel Tank)

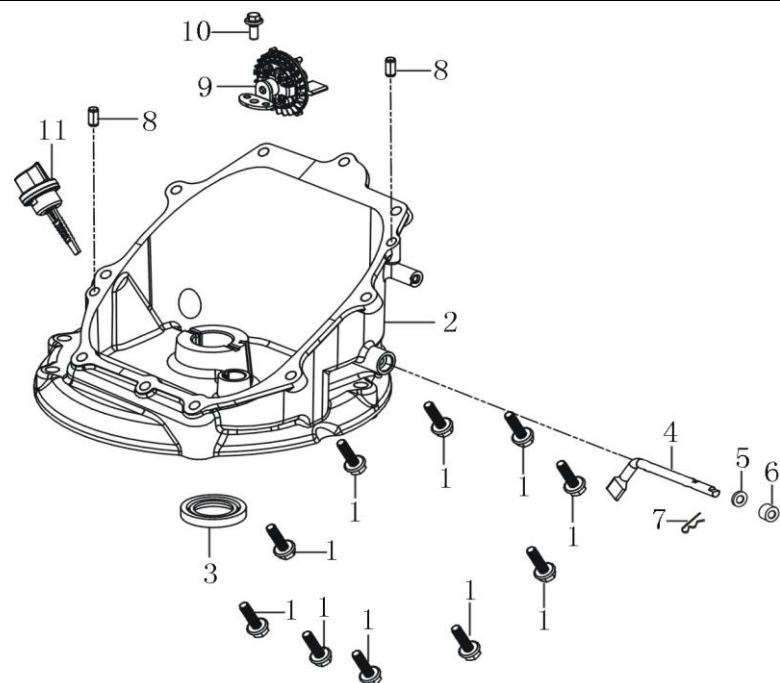




#### 曲轴箱 (CRANKCASE)

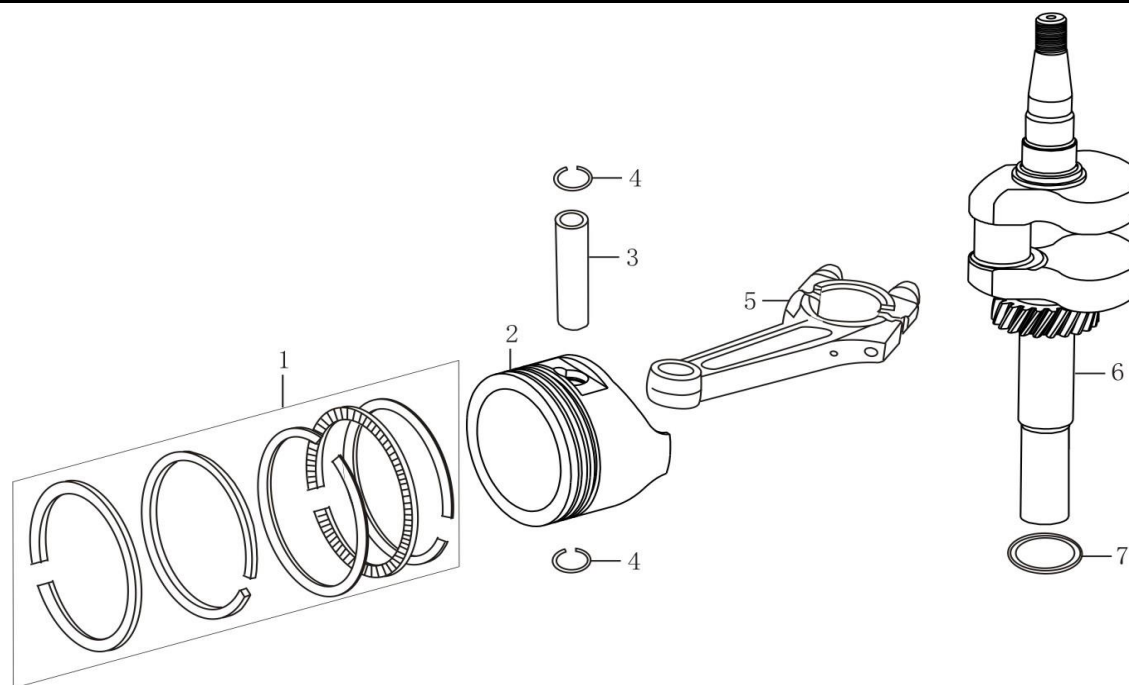
| 序号<br>No. | 零部件件号<br>Part No. | 零部件名称     | Description              | 数量 (Reqd. QTY.) |
|-----------|-------------------|-----------|--------------------------|-----------------|
|           |                   |           |                          | 1P65FE          |
| 1         | 380020070-0001    | 六角头轴肩螺栓   | HEXAGON SHOULDER BOLT    | 4               |
| 2         | 120230118-0001    | 气缸头盖      | COVER COMP. HEAD         | 1               |
| 3         | 120250045-0001    | 气缸头盖密封垫   | PACKING, HEAD COVER      | 1               |
| 4         | 270960014-0001    | 火花塞 F7RTC | PLUG,SPARK F7RTC         | 1               |
| 5         | 110810224-0001    | 曲轴箱体      | CRANK CASE               | 1               |
| 6         | 380650335-0001    | 油封        | OIL SEAL 25*38*7         | 1               |
| 7         | 380140167-0002    | 六角头法兰面螺栓  | BOLT,FLANGE M5*12        | 2               |
| 8         | 110840027-0001    | 呼吸槽盖板     | CAP,BREATHER CHAMBER     | 1               |
| 9         | 110850019-0001    | 呼吸槽密封垫    | PACKING,BREATHER CHAMBER | 1               |
| 10        | 110860005-0001    | 呼吸片       | VALVE,BREATHER CHAMBER   | 1               |
| 11        | 380850010-0001    | 双头支撑螺栓    | BOLT,STUD 6*78           | 2               |
| 12        | 380850016-0001    | 双头支撑螺栓    | BOLT,STUD 6*72           | 1               |
| 13        | 293030015-0001    | 发动机制动器    | FLYWHEEL BRAKE           | 1               |
| 14        | 380140086-0002    | 六角头法兰面螺栓  | BOLT,FLANGE              | 1               |





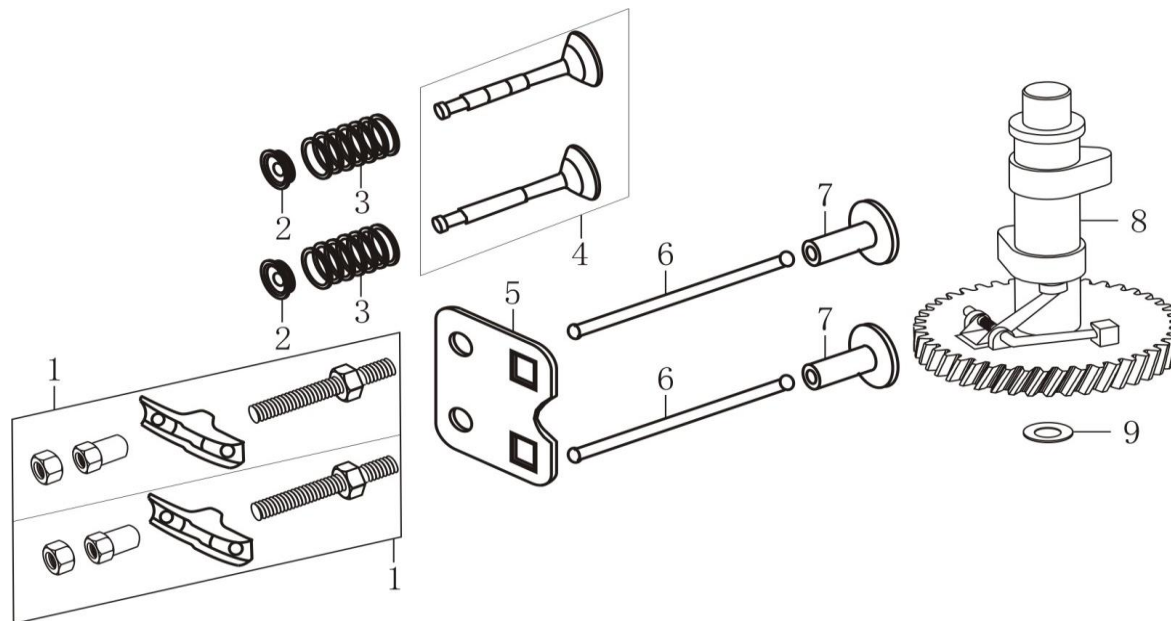
曲轴箱盖 (CRANKCASE COVER)

| 序号<br>No. | 零部件件号<br>Part No. | 零部件名称          | Description         | 数量 (Reqd. QTY.) |
|-----------|-------------------|----------------|---------------------|-----------------|
|           |                   |                |                     | 1P65FE          |
| 1         | 380140086-0002    | 六角头法兰面螺栓       | BOLT,FLANGE M6×22   | 10              |
| 2         | 110820117-0001    | 曲轴箱盖           | CASE COVER          | 1               |
| 3         | 380650347-0001    | 油封             | OIL SEAL 25*41.25*6 | 1               |
| 4         | 171630010-0001    | 调速臂            | SHAFT,GOVERNOR ARM  | 1               |
| 5         | 380450527-0001    | 平垫圈 6*13*1     | WASHER 6*13*1       | 1               |
| 6         | 380650338-0001    | 油封 6*11*4      | OIL SEAL 6*11*4     | 1               |
| 7         | 381350004-0001    | 销夹             | PIN,LOCK            | 1               |
| 8         | 380600184-0001    | 定位销            | PIN,DOWEL           | 2               |
| 9         | 171750024-0001    | 调速齿轮部件         | GOVERNOR COMP       | 1               |
| 10        | 380140167-0002    | 六角头法兰面螺栓 M5*12 | BOLT,FLANGE M5×12   | 1               |
| 11        | 110690067-0001    | 机油尺组合          | CAP ASSY            | 1               |
|           |                   |                |                     |                 |
|           |                   |                |                     |                 |
|           |                   |                |                     |                 |



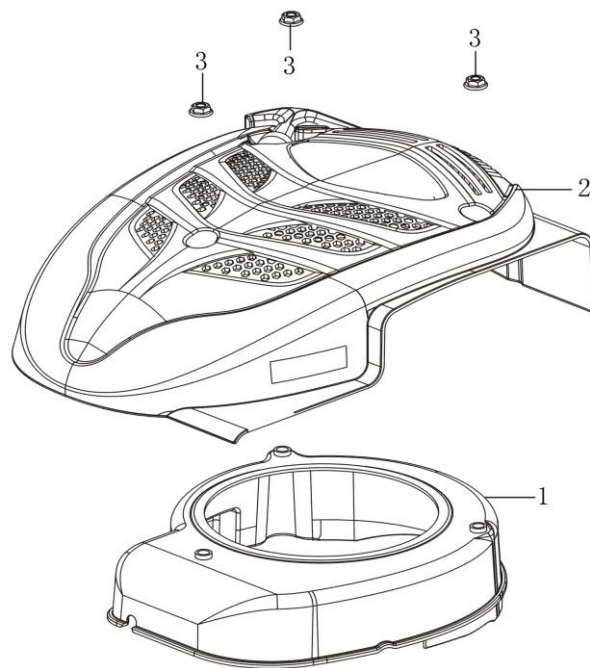
### 曲轴/活塞 (CRANKSHAFT/PISTON)

| 序号<br>No. | 零部件件号<br>Part No. | 零部件名称         | Description          | 数量 (Reqd. QTY.) |
|-----------|-------------------|---------------|----------------------|-----------------|
|           |                   |               |                      | 1P65FE          |
| 1         | 130070197-0001    | 活塞环组合         | RING SET             | 1               |
| 2         | 130030220-0001    | 活塞            | PISTON               | 1               |
| 3         | 130060030-0001    | 活塞销           | PIN.PISTON           | 1               |
| 4         | 380560055-0001    | 钢丝挡圈          | CLIP,PISTON PIN      | 2               |
| 5         | 130150099-0001    | 连杆            | ROD ASSY.,CONNECTING | 1               |
| 6         | 130290413-0001    | 曲轴部件          | CRANKSHAFT COMP (B)  | 1               |
|           | 130290441-0001    | 曲轴部件          | CRANKSHAFT COMP (C)  | 1               |
|           | 130290443-0001    | 曲轴部件          | CRANKSHAFT COMP (F)  | 1               |
| 7         | 380450518-0001    | 平垫圈 25.4*34*1 | WASHER 25.4*34*1     | 1               |
|           |                   |               |                      |                 |
|           |                   |               |                      |                 |
|           |                   |               |                      |                 |
|           |                   |               |                      |                 |
|           |                   |               |                      |                 |



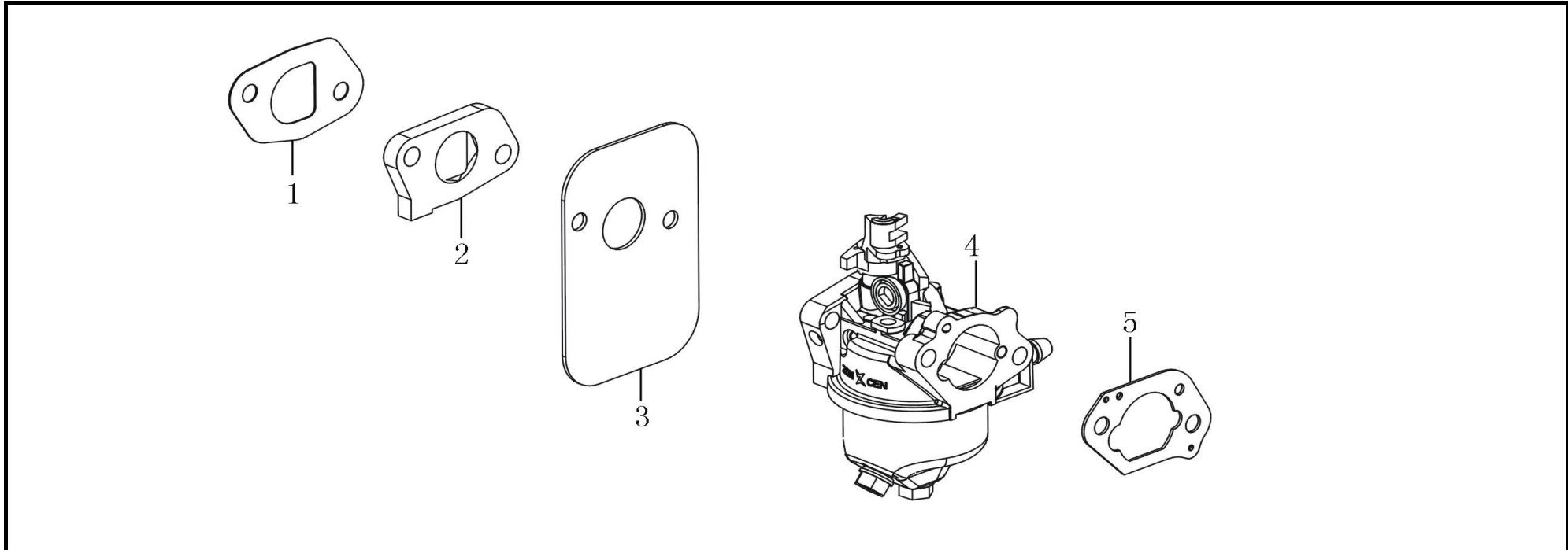
配气机构 (CAMSHAFT)

| 序号<br>No. | 零部件件号<br>Part No. | 零部件名称         | Description            | 数量 (Reqd. QTY.) |
|-----------|-------------------|---------------|------------------------|-----------------|
|           |                   |               |                        | 1P65FE          |
| 1         | 140450060-0001    | 气门摇臂组合        | ARM, VALVE ROCKER      | 2               |
| 2         | 140380020-0001    | 气门弹簧座         | RETAINER, VALVE SPRING | 2               |
| 3         | 140340039-0001    | 气门内弹簧         | SPRING, VALVE          | 2               |
| 4         | 500550034-0001    | 气门套件          | VALVE ASSY.            | 1               |
| 5         | 140710013-0001    | 推杆限位板组合       | PLATE ASSY             | 1               |
| 6         | 140670029-0001    | 挺杆组合          | ROD, PUSH              | 2               |
| 7         | 140690002-0001    | 挺柱            | LIFTER                 | 2               |
| 8         | 140020117-0001    | 凸轮轴组合         | CAMSHAFT ASSY.         | 1               |
| 9         | 380450534-0001    | 平垫圈 14.2*20*1 | WASHER 14.2*20*1       | 1               |
|           |                   |               |                        |                 |
|           |                   |               |                        |                 |
|           |                   |               |                        |                 |
|           |                   |               |                        |                 |
|           |                   |               |                        |                 |



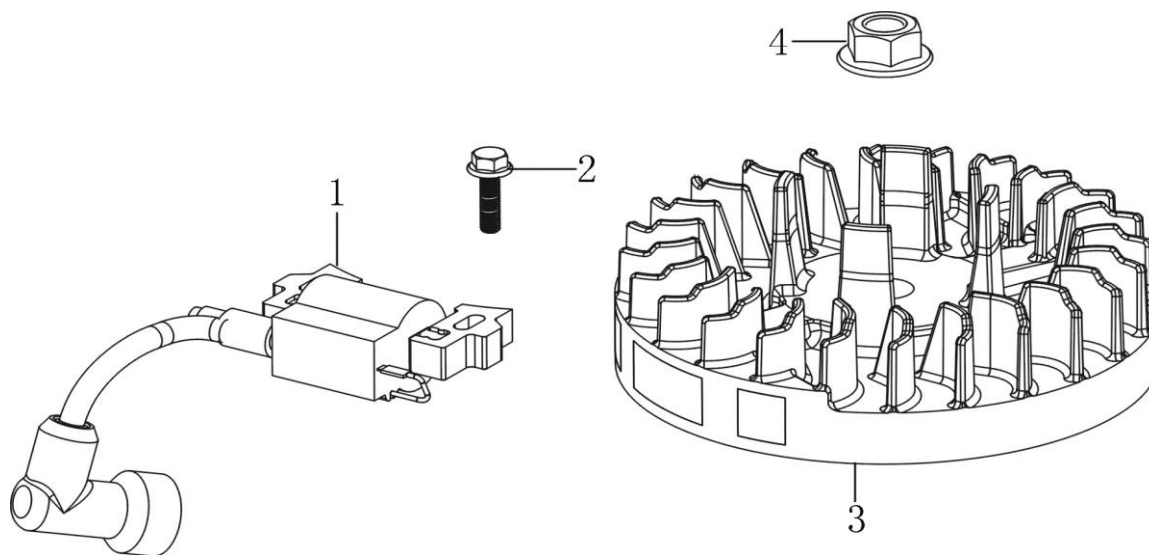
## 起动机 (STARTER)

[illegible]



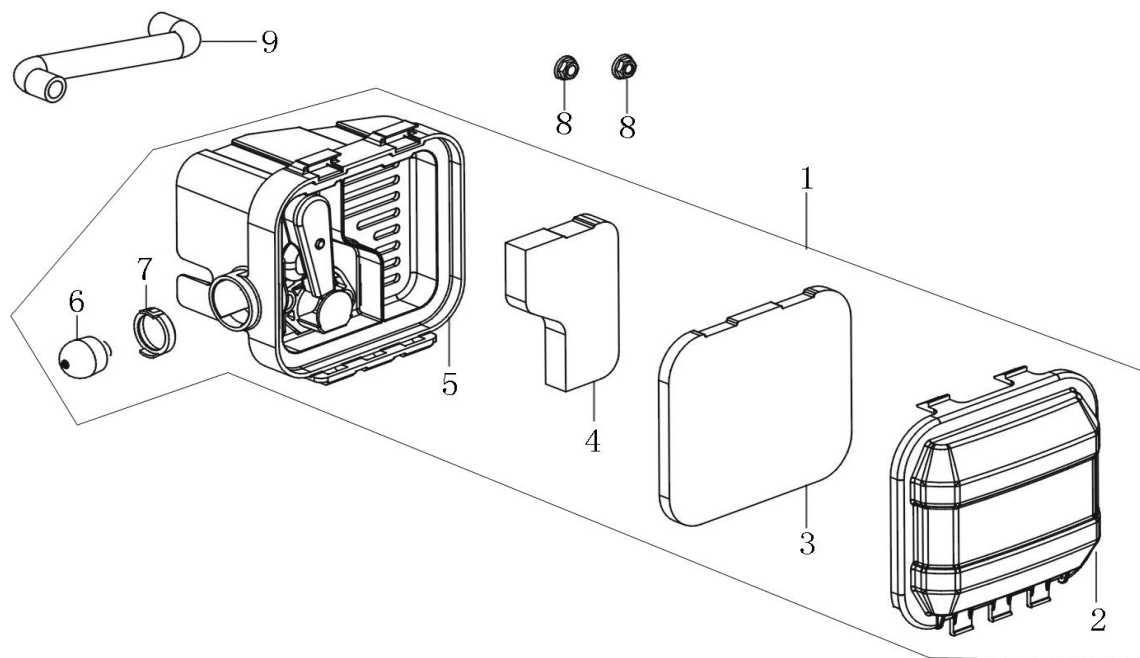
化油器 (CARBURETOR)

[illegible]



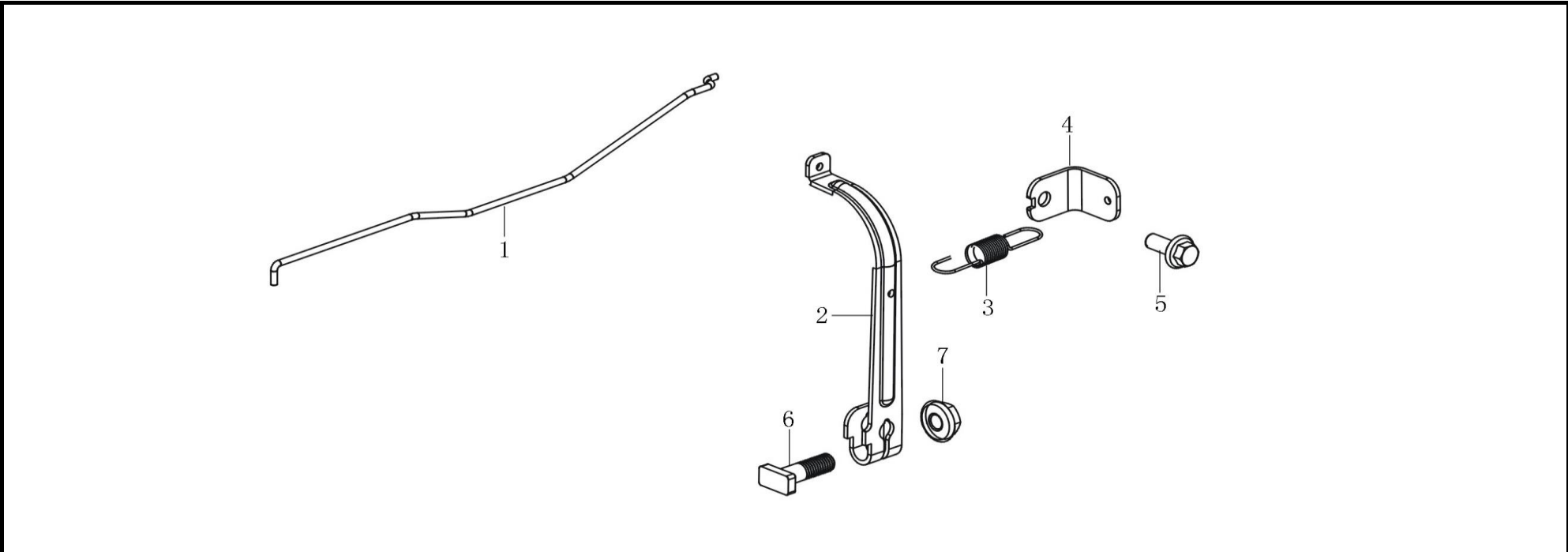
### 飞轮 点火器 (FLYWHEEL/IGNITION COMP)

[illegible]



### 空滤器 (AIR CLEANER)

| 序号<br>No. | 零部件件号<br>Part No. | 零部件名称      | Description            | 数量 (Reqd. QTY.) |
|-----------|-------------------|------------|------------------------|-----------------|
|           |                   |            |                        | 1P65FE          |
| 1         | 180020732-0001    | 空滤器        | AIR CLEANER ASSY       | 1               |
| 2         | 180070204-T323    | 空滤器壳体盖     | COVER,AIR CLEANER      | 1               |
| 3         | 180130250-0001    | 空滤器滤芯      | FILTER,OUTER           | 1               |
| 4         | 180130251-0001    | 空滤器滤芯      | FILTER,OUTER           | 1               |
| 5         | 180280080-T323    | 空滤器座       | ELBOW,COMP AIR CLEANER | 1               |
| 6         | 170280006-0001    | 起动加浓阀      | AIR PUMP, CARBURETOR   | 1               |
| 7         | 173270002-0001    | 加浓阀固定件     | RETAINER,AIR PUMP      | 1               |
| 8         | 380370066-0001    | 六角法兰面螺母 M6 | NUT,FLANGE M6          | 2               |
| 9         | 380741094-0001    | 通气管        | TUBE,BREATHING         | 1               |
|           |                   |            |                        |                 |
|           |                   |            |                        |                 |
|           |                   |            |                        |                 |
|           |                   |            |                        |                 |
|           |                   |            |                        |                 |



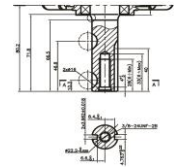
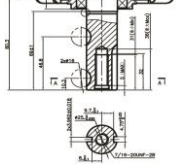
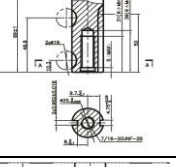
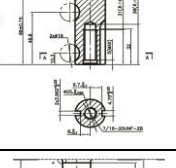
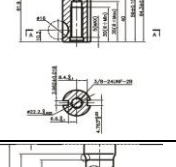
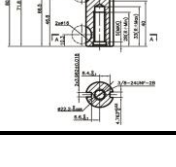
## 调速控制 (CONTROL)

[illegible]





### Shaft options

| No. | Part No.       | Parts name | Description         | Picture                                                                              | 1P61FC | 1P65FC | 1P70FC |
|-----|----------------|------------|---------------------|--------------------------------------------------------------------------------------|--------|--------|--------|
| 1   | 130290188-0001 | 曲轴部件       | CRANKSHAFT COMP (F) |    | 1      | 1      | /      |
| 2   | 130290122-0001 | 曲轴部件       | CRANKSHAFT COMP (E) |    | 1      | 1      | /      |
| 3   | 130290345-0001 | 曲轴部件       | CRANKSHAFT COMP (H) |    | 1      | 1      | /      |
| 4   | 130290434-0001 | 曲轴部件       | CRANKSHAFT COMP (U) |   | 1      | 1      | /      |
| 5   | 130290323-0001 | 曲轴部件       | CRANKSHAFT COMP (E) |  | /      | /      | 1      |
| 6   | 130290321-0001 | 曲轴部件       | CRANKSHAFT COMP (B) |  | /      | /      | 1      |
| 7   | 130290324-0001 | 曲轴部件       | CRANKSHAFT COMP (F) |  | /      | /      | 1      |



隆鑫通用动力股份有限公司

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