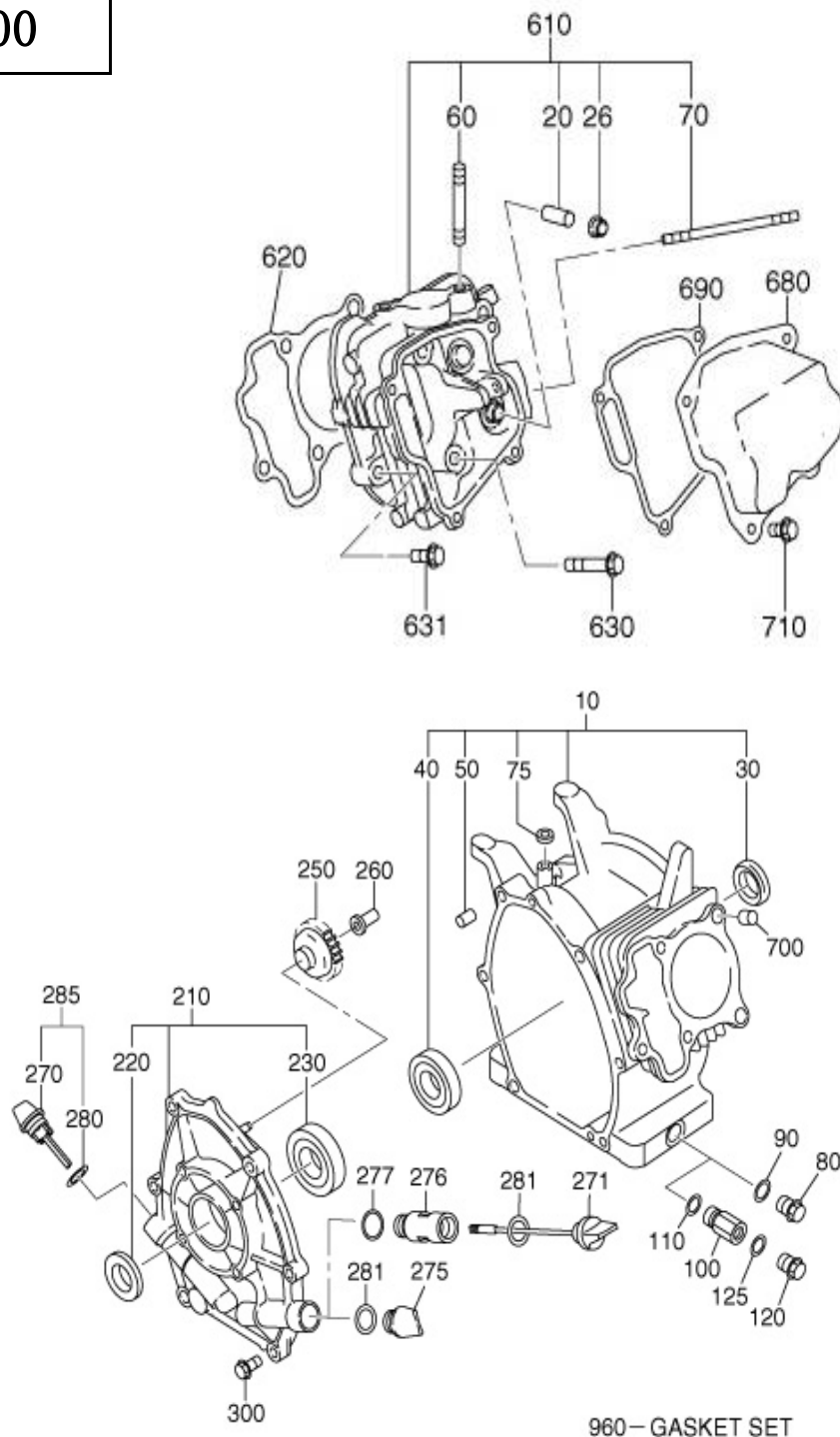


1 CRANK CASE

FIG. 100

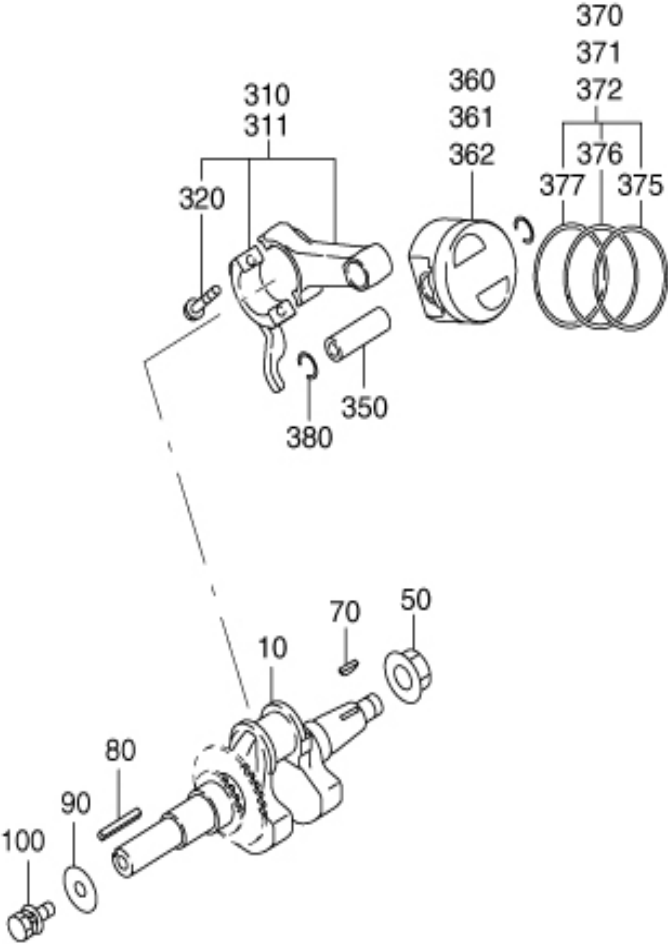


1 CRANK CASE

REF.	PART NUMBER	PART NAME	QTY	Order QTY	REMARK	FIG.
10	21D-10101-11	CRANKCASE CP	1			100
	21D-10101-01	CRANK CASE CP	1			100
26	20A-16010-01	STEM SEAL	1			100
30	20A-04801-00	OIL SEAL	1			100
40	20A-06101-00	BALL BEARING	1			100
50	20A-15011-03	PIPE KNOCK	2			100
60	20A-01611-00	STUD	2			100
70	20A-01601-00	STUD	2			100
75	20A-04802-00	OIL SEAL	1			100
80	20A-04101-00	PLUG	2			100
90	20A-02202-00	GASKET	2			100
210	20A-11001-01	MAINBEARING COVER CP	1			100
220	20A-04803-00	OIL SEAL	1			100
230	20A-06102-00	BALL BEARING	1			100
250	20A-45004-01	GOVERNOR GEAR CP	1			100
260	20A-41901-03	GOVERNOR SLEEVE	1			100
285	20A-63601-00	OIL GAUGE AY	2			100
300	20A-01101-00	FLANGE BOLT	6			100
610	21D-13001-01	CYLINDER HEAD CP	1			100
620	20A-15001-03	GASKET (HEAD)	1			100
630	20A-01102-00	FLANGE BOLT	4			100
631	20A-01103-00	FLANGE BOLT	1			100
680	20A-15505-01	ROCKER COVER CP	1			100
690	20A-16001-13	GASKET (ROCKER COVER)	1			100
700	20A-15011-03	PIPE KNOCK	2			100
710	20A-01111-00	FLANGE BOLT	4			100

2 CRANKSHAFT, PISTON

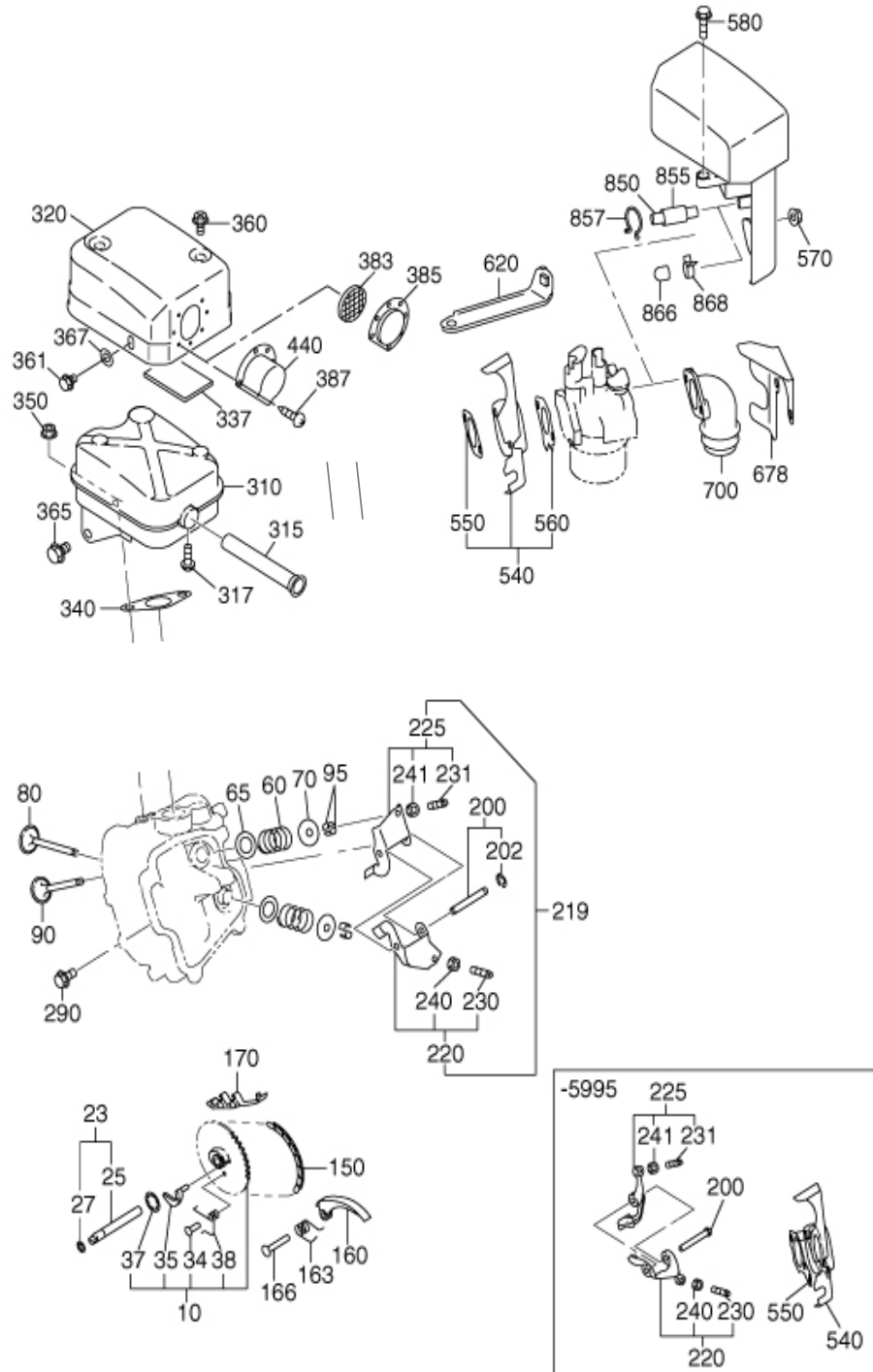
FIG. 200



2 CRANKSHAFT, PISTON							
REF.	PART NUMBER	PART NAME	QTY	Order QTY	REMARK		FIG.
10	21D-21201-11	CRANK SHAFT CP	1				200
50	20A-01853-00	FLANGE NUT	1				200
70	20A-03601-00	WOODRUFF KEY	1				200
80	20A-03613-00	KEY	1				200
310	21D-22501-00	CONNECTING ROD AY	1				200
350	20A-23301-03	PISTON PIN	1				200
360	20A-23401-03	PISTON	1				200
375	20A-23611-03	TOP RING	1				200
376	20A-23711-03	SECOND RING	1				200
377	20A-23931-01	OIL RING CP	1				200
380	20A-03201-00	CLIP	2				200

3 INTAKE EXHAUST

FIG. 300



3 INTAKE EXHAUST

REF.	PART NUMBER	PART NAME	QTY	Order QTY	REMARK		FIG.
10	20A-31601-01	CAM SHAFT CP	1				300
23	20A-35101-01	PIN (CAM SHAFT) CP	1				300
27	20A-02801-00	O RING	1				300
60	20A-33601-03	VALVE SPRING	2				300
70	20A-33701-03	SPRING RETAINER	2				300
80	20A-33401-03	INTAKE VALVE	1				300
90	20A-33501-03	EXHAUST VALVE	1				300
95	20A-33801-03	COLLET-VALVE	4				300
150	21D-35601-01	TIMING CHAIN CP	1				300
160	20A-36911-03	TENTIONER	1				300
163	20A-37101-03	SPRING (TENTIONER)	1				300
166	20A-36902-03	PIN (TENTIONER)	1				300
170	20A-36913-03	CHAIN GUIDE	1				300
200	20A-35004-01	PIN (ROCKER) CP	1				300
202	20A-03211-00	CLIP	1				300
220	20A-36201-00	ROCKER ARM (IN) AY	1				300
225	20A-36202-00	ROCKER ARM (EX) AY	1				300

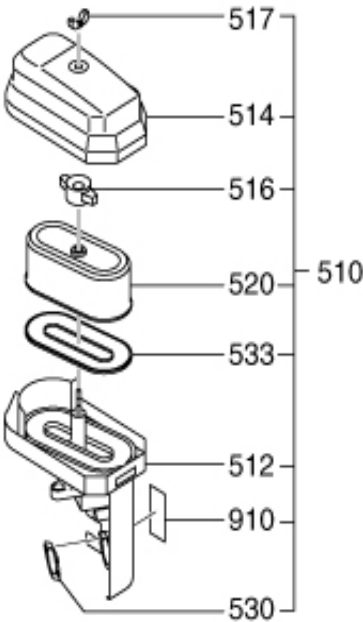
3 INTAKE EXHAUST

REF.	PART NUMBER	PART NAME	QTY	Order QTY	REMARK		FIG.
290	20A-01111-00	FLANGE BOLT	1				300
310	20A-30101-11	MUFFLER CP	1				300
320	20A-34201-10	MUFFLER COVER CP	1				300
340	20A-35201-03	GASKET (MUFFLER)	1				300
350	20A-01851-20	FLANGE NUT	2				300
360	20A-01201-00	TAPPING BOLT	2				300
361	20A-01112-00	FLANGE BOLT	1				300
365	20A-01104-00	FLANGE BOLT	1				300
367	20A-02101-00	WASHER	1				300
540	20A-32902-01	INSULATOR CP	1				300
550	20A-35903-03	GASKET 2 (INSULATOR)	1				300
560	20A-35902-03	GASKET 1 (INSULATOR)	1				300
570	20A-01852-00	FLANGE NUT	2				300
580	20A-01113-00	FLANGE BOLT	1				300
850	20A-08111-00	RUBBER PIPE	1				300

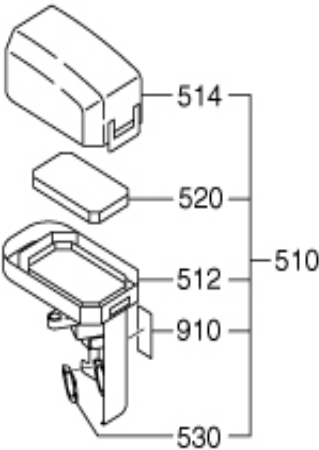
3 INTAKE EXHAUST

FIG. 325

DUAL ELEMENT



URETHANE FOAM

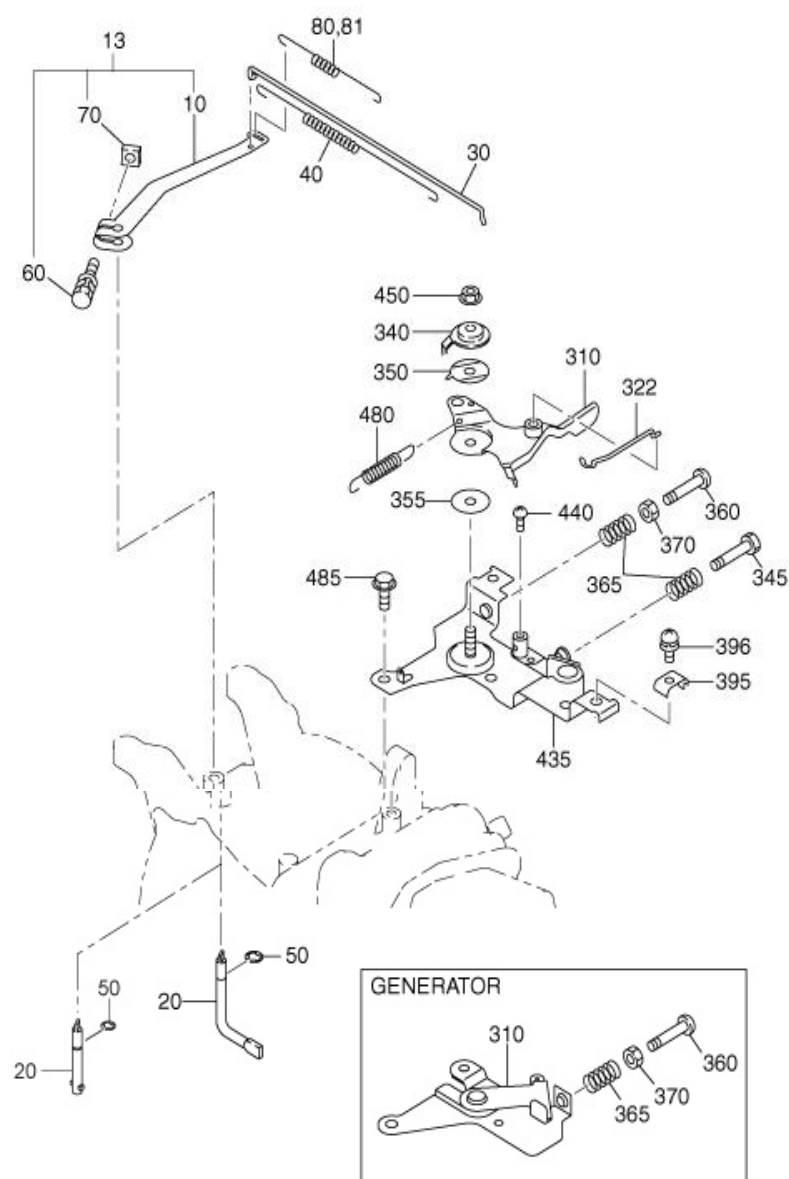


3 INTAKE EXHAUST

REF.	PART NUMBER	PART NAME	QTY	Order QTY	REMARK		FIG.
510	20A-32633-00	AIR CLEANER AY	1				325
520	20A-32636-00	ELEMENT AY	1				325
530	20A-32614-03	PACKING	1				325
910	20A-32615-03	LABEL	1				325

4 GOVERNOR OPERATION

FIG. 400

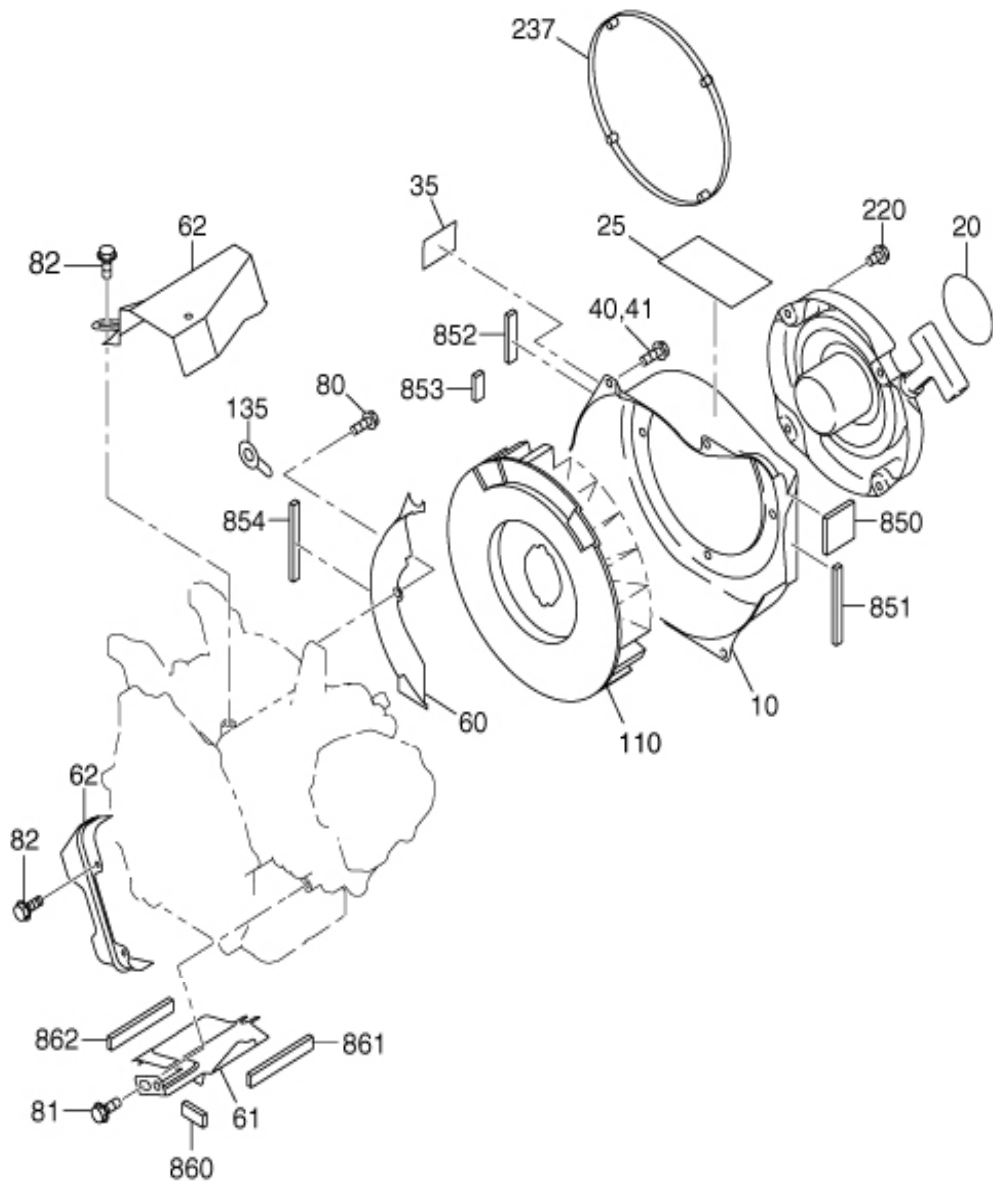


4 GOVERNOR OPERATION

REF.	PART NUMBER	PART NAME	QTY	Order QTY	REMARK		FIG.
13	20A-42301-00	GOVERNOR LEVER AY	1				400
20	20A-42201-03	GOVERNOR SHAFT	1				400
30	20A-42701-01	GOVERNOR ROD CP	1				400
40	20A-42801-03	ROD SPRING	1				400
50	20A-03211-00	CLIP	1				400
80	20A-42510-03	GOVERNOR SPRING	1				400
310-480	20A-46502-00	SPEED CONT AY	1				400
485	20A-01111-00	FLANGE BOLT	2				400

5 COOLING STARTING

FIG. 500

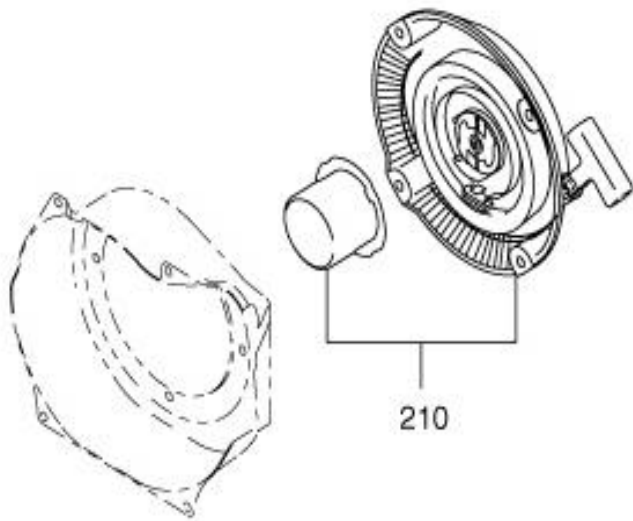


5 COOLING STARTING

REF.	PART NUMBER	PART NAME	QTY	Order QTY	REMARK		FIG.
10	21D-51202-11	BLOWER HOUSING CP	1				500
20	X73-20058-20	LABEL (TRADE MARK)	1				500
40	20A-01114-00	FLANGE BOLT	4				500
60	20A-52711-01	BAFFLE 1 (CASE) CP	1				500
61	20A-52702-01	BAFFLE 2 (HEAD) CP	1				500
80	20A-01115-00	FLANGE BOLT	1				500
81	20A-01111-00	FLANGE BOLT	1				500
110	21D-54101-03	COOLING BLOWER	1				500
220	20A-01114-00	FLANGE BOLT	4				500

5 COOLING STARTING

FIG. 522

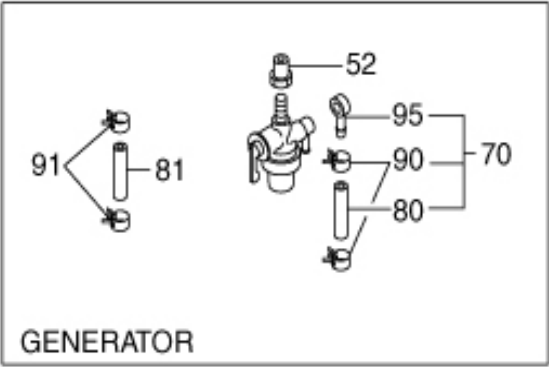
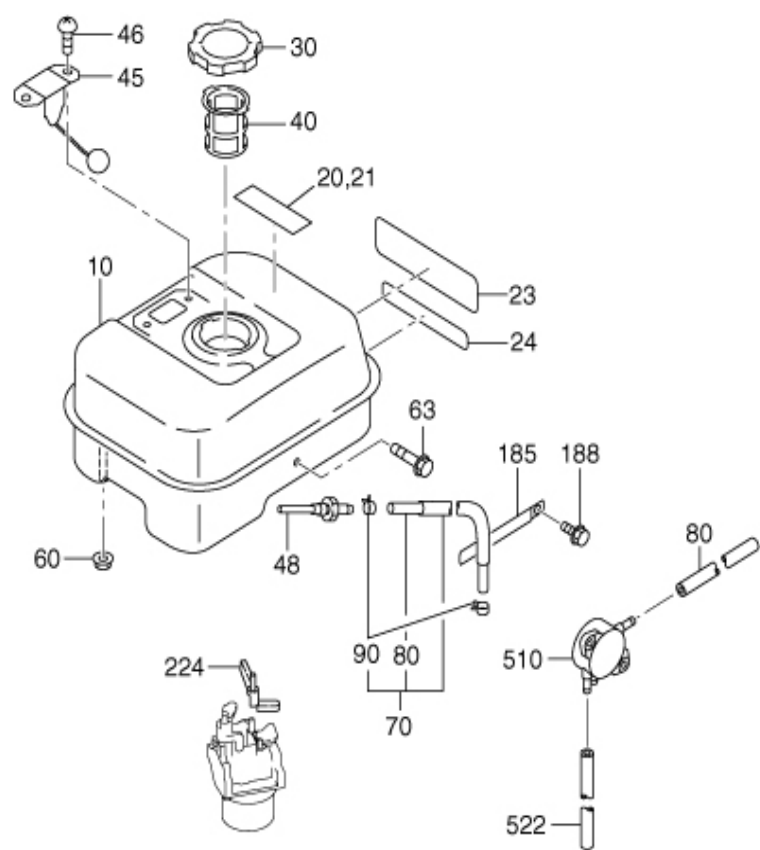


5 COOLING STARTING

REF.	PART NUMBER	PART NAME	QTY	Order QTY	REMARK		FIG.
210	21D-50201-00	RECOIL STARTER AY	1				522

6 FUEL LUBRICANT

FIG. 600

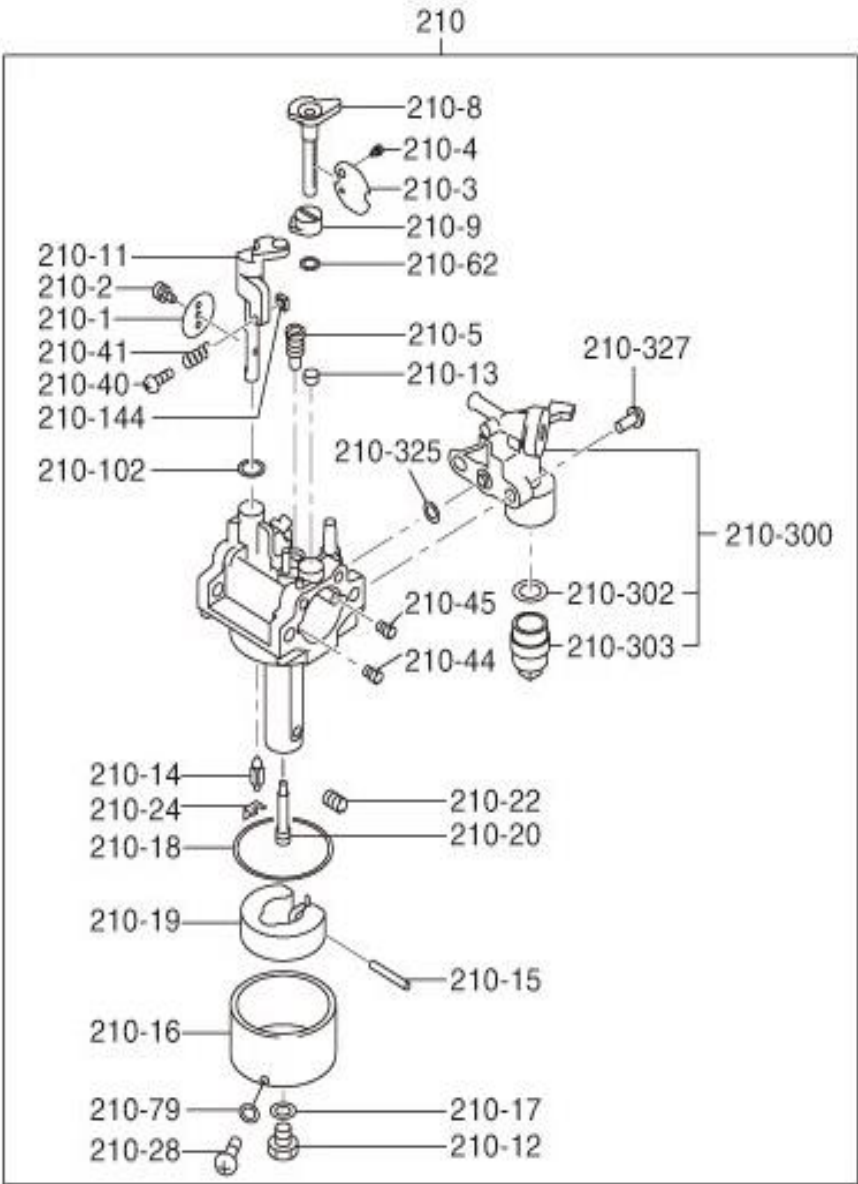


6 FUEL LUBRICANT

REF.	PART NUMBER	PART NAME	QTY	Order QTY	REMARK		FIG.
10	20A-61101-11	FUEL TANK CP	1				600
20	X73-20057-60	LABEL (WARNING)	1				600
23	21D-09705-00	LABEL (EX21)	1				600
30	20A-04401-00	FUEL TANK CAP CP	1				600
40	20A-06401-00	FUEL FILTER	1				600
48	20A-06402-00	UNION	1				600
60	20A-01852-00	FLANGE NUT	2				600
63	20A-01116-00	FLANGE BOLT	1				600
70		FUEL PIPE CP	1				600
80	20A-08105-00	RUBBER PIPE	1				600
90	20A-05801-00	HOSE CLAMP	2				600
224	20A-43801-01	CHOKE LEVER CP	1				600

FIG. 640

6	FUEL LUBRICANT	
	FIG. 640	

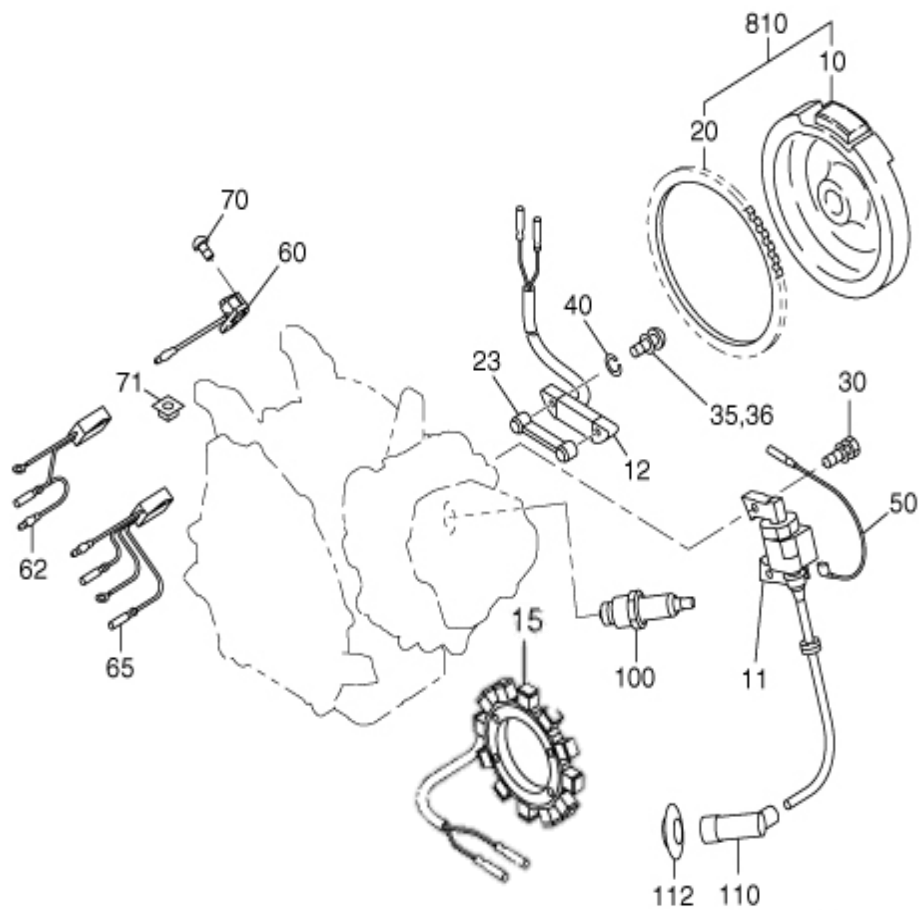


6 FUEL LUBRICANT

REF.	PART NUMBER	PART NAME	QTY	Order QTY	REMARK		FIG.
210	21D-62302-60	CARBURETOR AY	1				640

7 ELECTRIC DEVICE

FIG. 700



7 ELECTRIC DEVICE

REF.	PART NUMBER	PART NAME	QTY	Order QTY	REMARK		FIG.
10	20A-79231-01	FLYWHEEL CP	1				700
11	20A-79431-01	IGNITION COIL CP	1				700
50	20A-73101-01	WIRE 1 CP	1				700
60	20A-06601-00	SWITCH AY	1				700
70	20A-01403-00	TAPPING SCREW	2				700
100	20A-06701-00	SPARK PLUG	1				700
110	22E-06801-00	SPARK PLUG CAP	1				700

